

ВАОУ

500 серія

**Інструкція з експлуатації
Каталог запасних частин**

**Інтернет-магазин Overlock.com.ua
Ексклюзивний дистриб'ютор в Україні**

INTRODUCTION

Thank you very much for purchasing 500 Series machine.

This instruction manual describes daily routine maintenance and safety precautions to keep the machine in the best possible conditions.

Please study this manual very carefully before operating the machine.



CAUTION

OBSERVE THESE SAFETY PRECAUTIONS

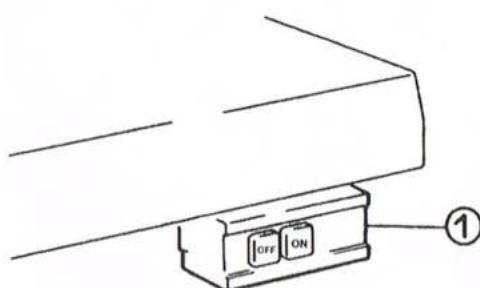
Though Sewing Machine takes the utmost care to produce safe sewing machines and devices, operators should follow these basic safety rules.

- To prevent accidents, do not remove safety devices or parts while operating the machine.
- Do not leave tools or other unnecessary objects on the machine table while operating the machine.
- Before maintenance, adjusting, cleaning, threading or replacing the needle, and to

prevent accidents, be sure the power is turned off. Check that the machine will not operate when the pedal is pressed.

Note

In case a clutch type motor is used, it will keep on rotating by inertia after turning off power supply ①. If the machine pedal ② is stepped on inadvertently, it is dangerous because the machine will move unexpectedly. Keep on stepping on the pedal ② until the machine comes to a stop after turning off power supply.



- Turn the power off before leaving the machine table.
- In the event of a power failure, be sure to turn the machine off.
- Check that the machine is securely grounded.

开头语

为您购买500系列绷缝机，我们表示衷心的感谢！

在使用缝纫机之前，请认真阅读此说明书。愿您自始至终爱护并使用本公司产品。

另外，为使您的缝纫机高效率的使用，此说明书登载了有关日常中检查与安全的注意事项，

在平时，除了对绷缝机进行检查之外，也请您多加注意自身的安全，做到安全使用。这是我们的意愿。

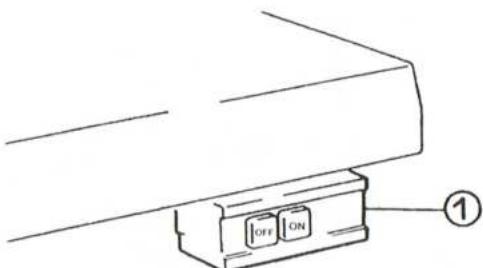


为了安全

对于缝纫机本身及各种装置，我们充分考虑到它的安全性。请遵照基本的操作方法，安全的进行工作。

- 拆除为保证安全所设置的装置，零件的情况下使用，是非常危险的，请绝对不要拆除后使用。
- 缝纫机在使用时，请不要在缝纫机台板上放置工具及缝纫机时不必要的物品。

- 在对缝纫机进行检修、调节、清扫、穿线、换针等时，为防止发生事故，务必请切断电源，在确定即使踩缝纫机踏板，缝纫机也不转动之后，再进行操作。



- 在离开缝纫机台时，务必请关掉电源。
- 停电时也请务必关掉电源。

注意

使用离合式马达的情况下，在关掉电源①后因惯性作用会继续旋转。这时如不注意踩动缝纫机踏板②时，缝纫机会突然动作，这是很危险的。

请在关掉电源后，仍继续踩动踏板②，直至缝纫机完全停下来为止。



- 为了总是安全地，运转良好的使用缝纫机，日常的点检是不可缺少的，请予以注意。

CONTENS

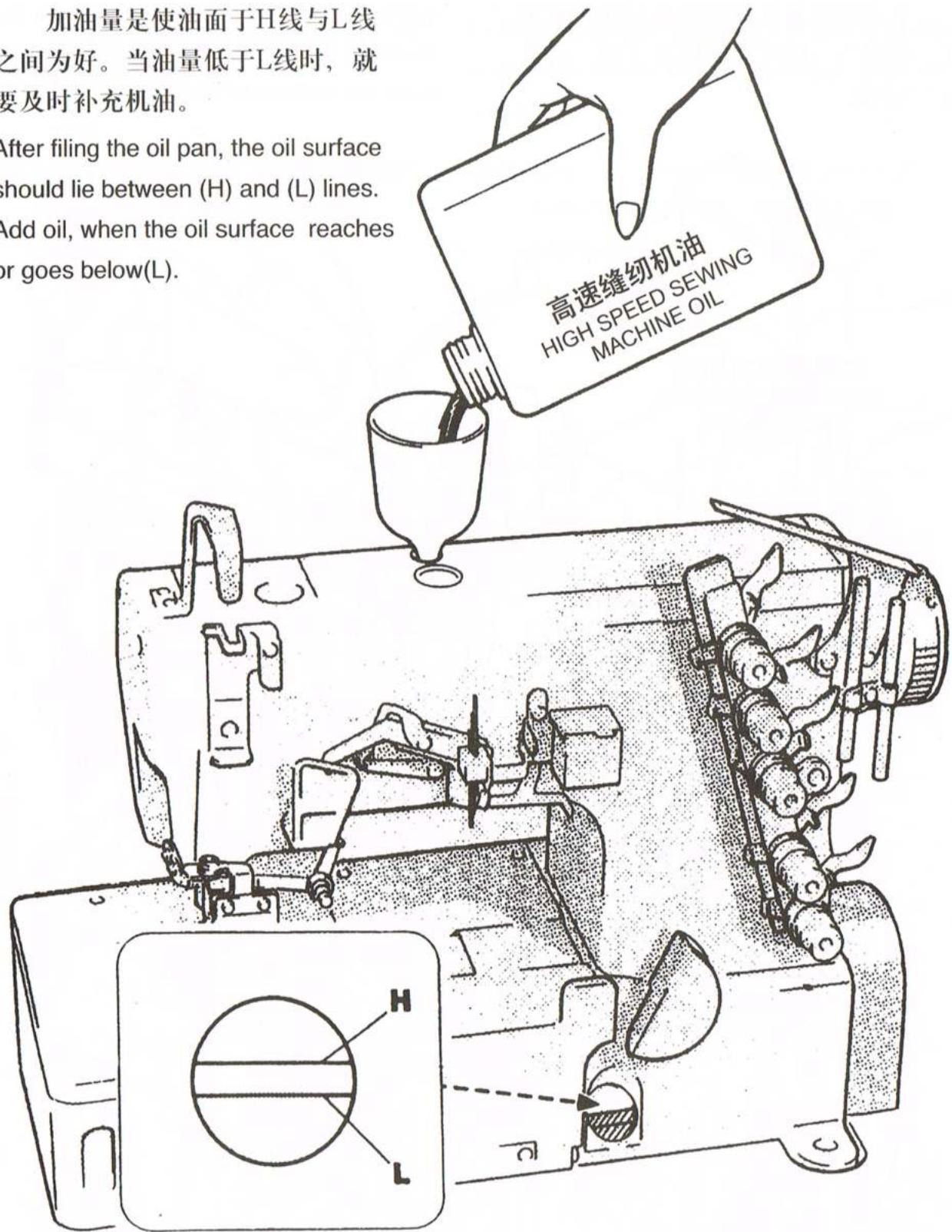
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在使用之前
BEFORE
OPERATING

供油 Lubrication

加油量是使油面于H线与L线之间为好。当油量低于L线时，就要及时补充机油。

After filing the oil pan, the oil surface should lie between (H) and (L) lines. Add oil, when the oil surface reaches or goes below(L).

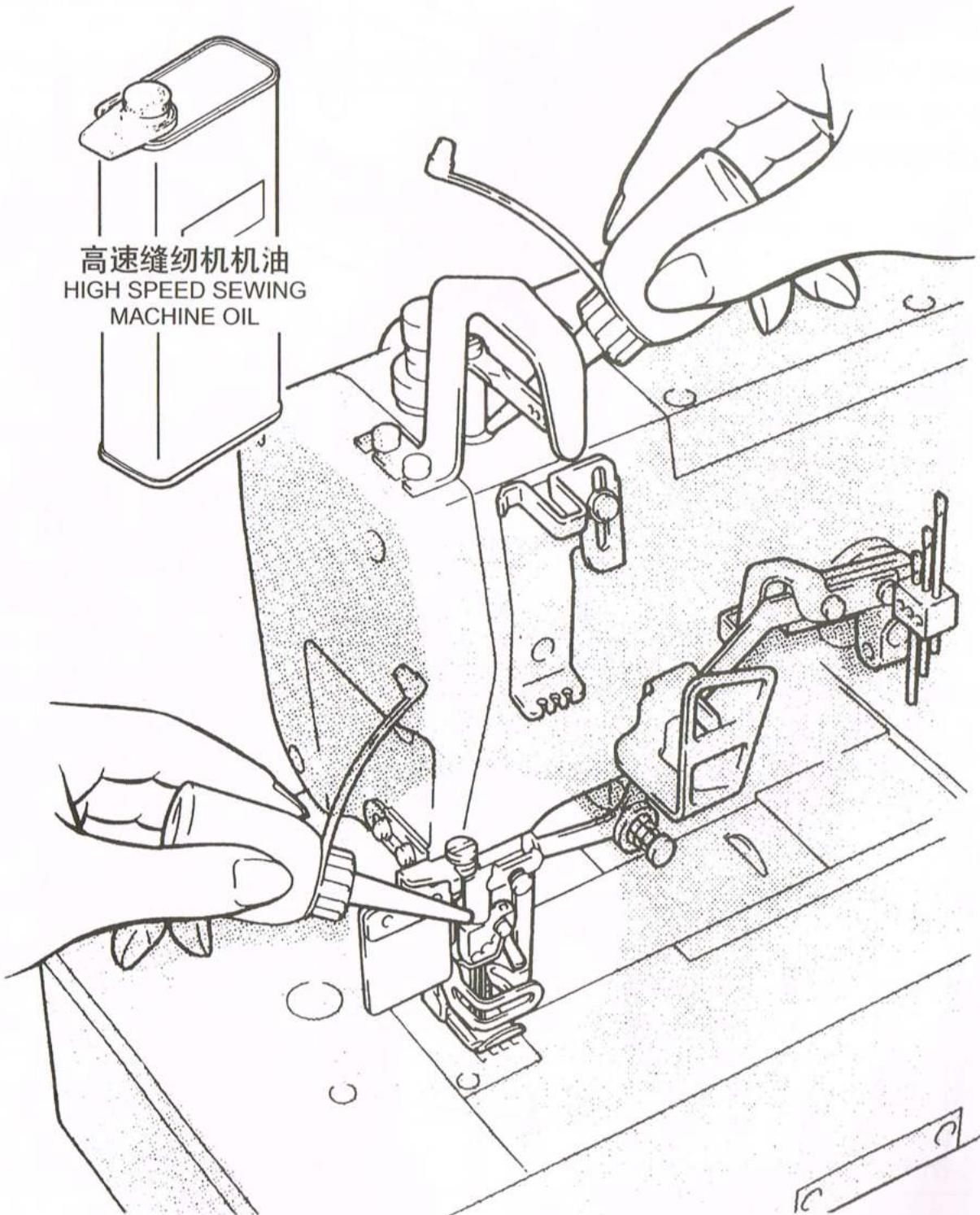


在使用之前
BEFORE
OPERATING

手动给油 Manual lubrication

手动给油是在缝纫机最初开始使用时，或相当一段时间没使用了时，请供给2~3滴油。

Apply 2 or 3 drops of oil by hand when the machine is used for the first time or has been left unused for some time.



在使用之前
BEFORE
OPERATING

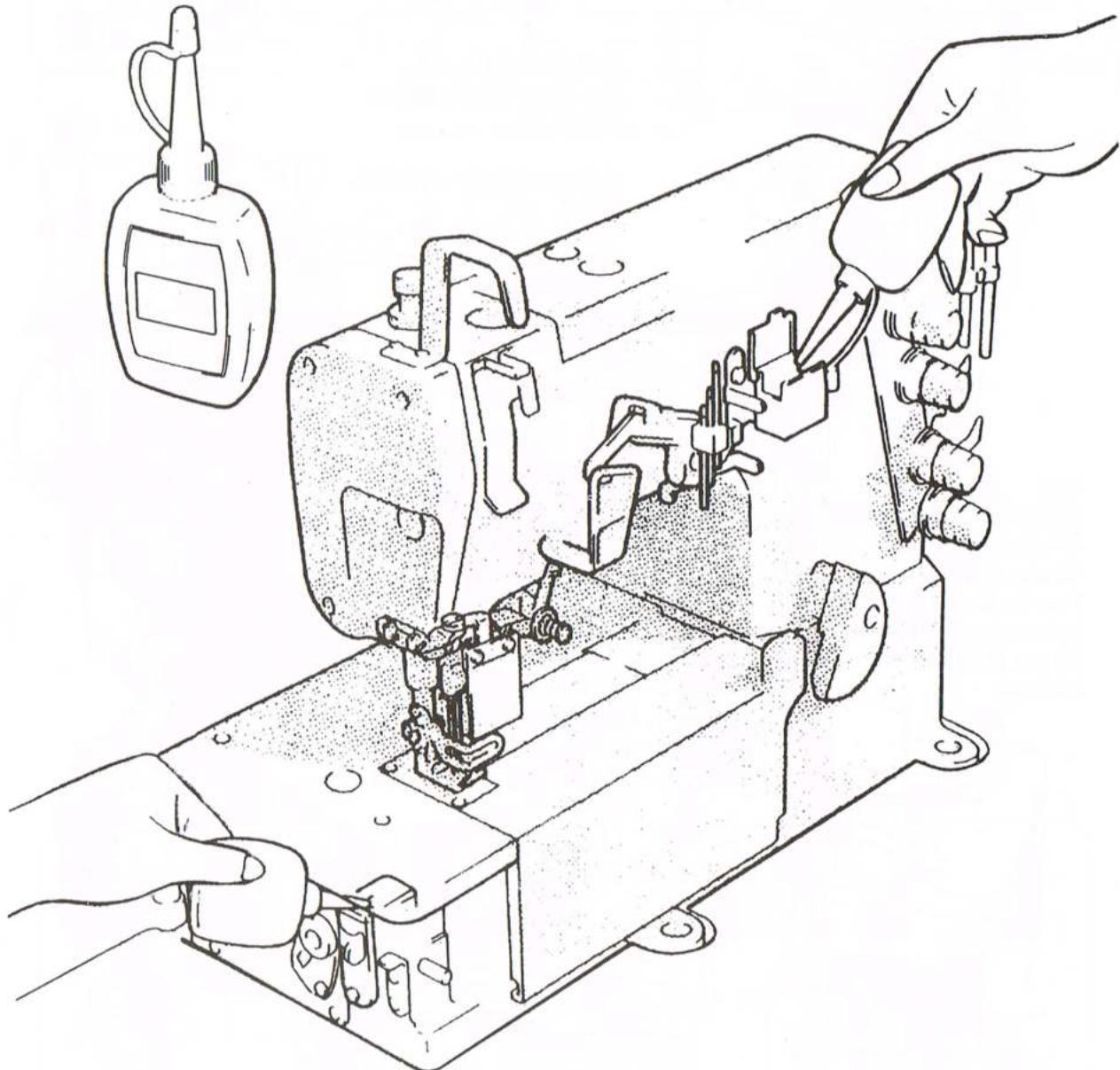
给HR装置供油
Filling the HR device
with silicon oil

为了防止布纤维或线被切断，请尽早给HR装置供油。

注：关于购买硅酯油，请询问缝纫机代销店或与公司营业所联系。

Fill the device with oil before it is too low in order to prevent needle thread breakage and fabric damage.

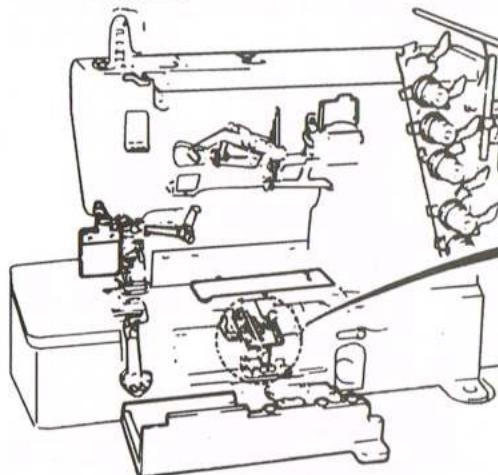
Note: Use recommended silicon oil.
(UNION CARBIDE CORPORATION)
UCCL-45(350)



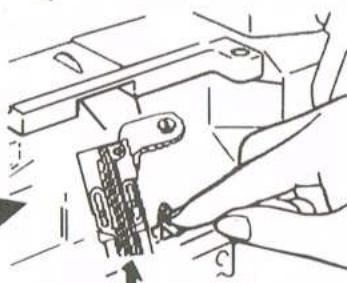
在使用之前
BEFORE
OPERATING

穿线的方法
Threading

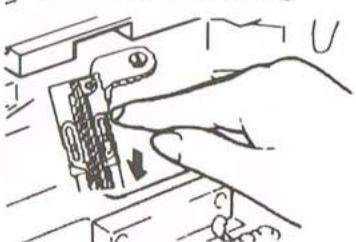
① 请掀起护眼板，打开机盖（3处）。
Open the eye guard and three covers.



② 提起。
Press down.

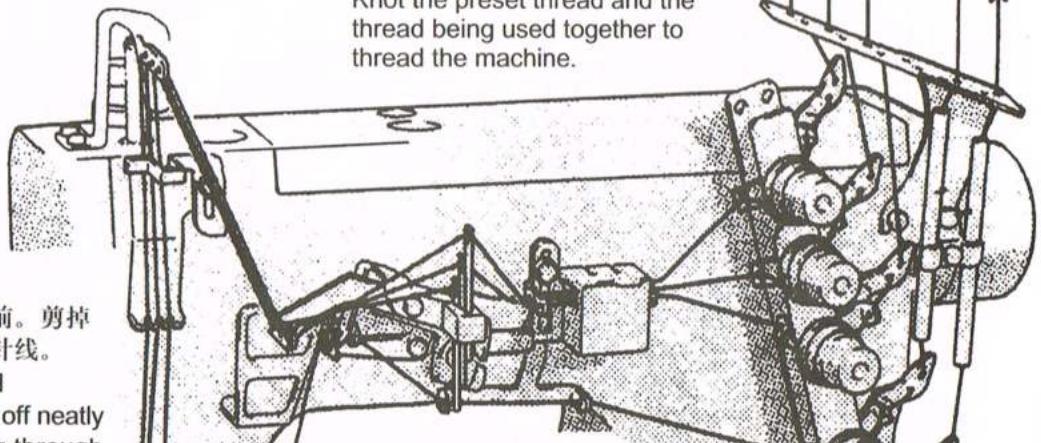


④ 穿好线后将弯针挑线器压回原位。
Replace the looper thread take-up after threading.



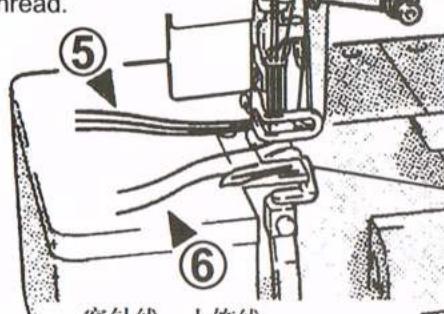
弯针挑线器提到上面。
The looper thread take-up comes out.

③ 把机上原有的线与缝纫用线
绑结在一起。
Knot the preset thread and the
thread being used together to
thread the machine.



针线
将线拉到针跟前。剪掉
结头再次穿好针线。

Needle thread
Tirm the knots off neatly
before passing through
the eye of the needle to
tethread.



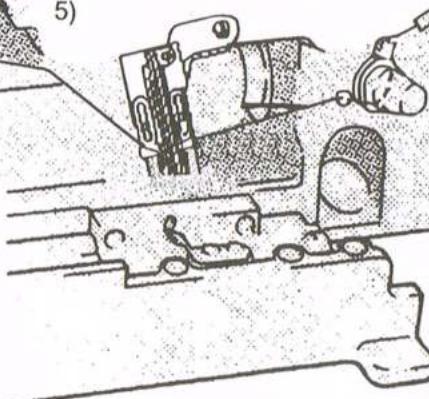
若机上原来没有线，请参照穿
线图正确进行穿线。

Be sure to thread the
machine correctly by referring to
the threading diagram.(See P.
5)

穿针线、上饰线
直到拉出接头来后，用剪刀
剪掉接头，整齐。

**Looperthread, Top
coverthread**

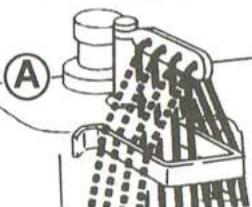
Trim the knots off neatly
after passing through the
eye of the looper



在使用之前
BEFORE
OPERATING

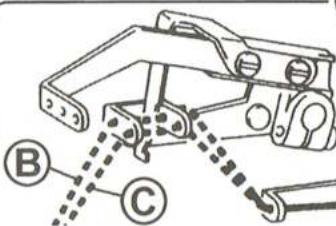
穿线图(2针、3针、4针) Threading diagram (2.3.-needle)

①

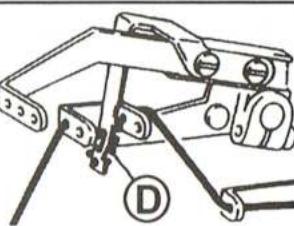


若使用伸缩大的线时，为点线 (A) 方向。
Broken lines (A) For more stretchable thread.

②



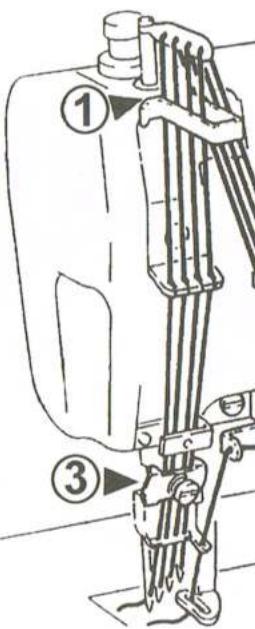
饰线太松弛时用 (B)，用 (B) 仍松弛时用 (C)。
If the top cover thread is too loose, use broken line (B). If the top cover thread is still too loose after thread with broken line (B), use broken line (C).



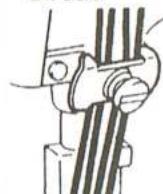
饰线太紧时用 (D)
If the top cover thread is too tight, use broken line (D).

Solid lines
for ordinary thread

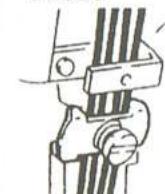
①



穿伸缩大的线时
For more stretchable
thread



穿伸缩小的线时
For less stretchable
thread

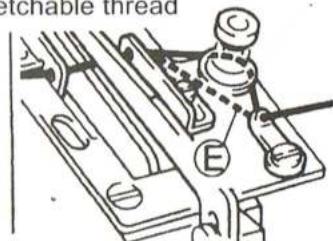


④

穿伸缩大的线时用点线 (E) 方向。
Broken lines (E)
For more stretchable thread



⑤

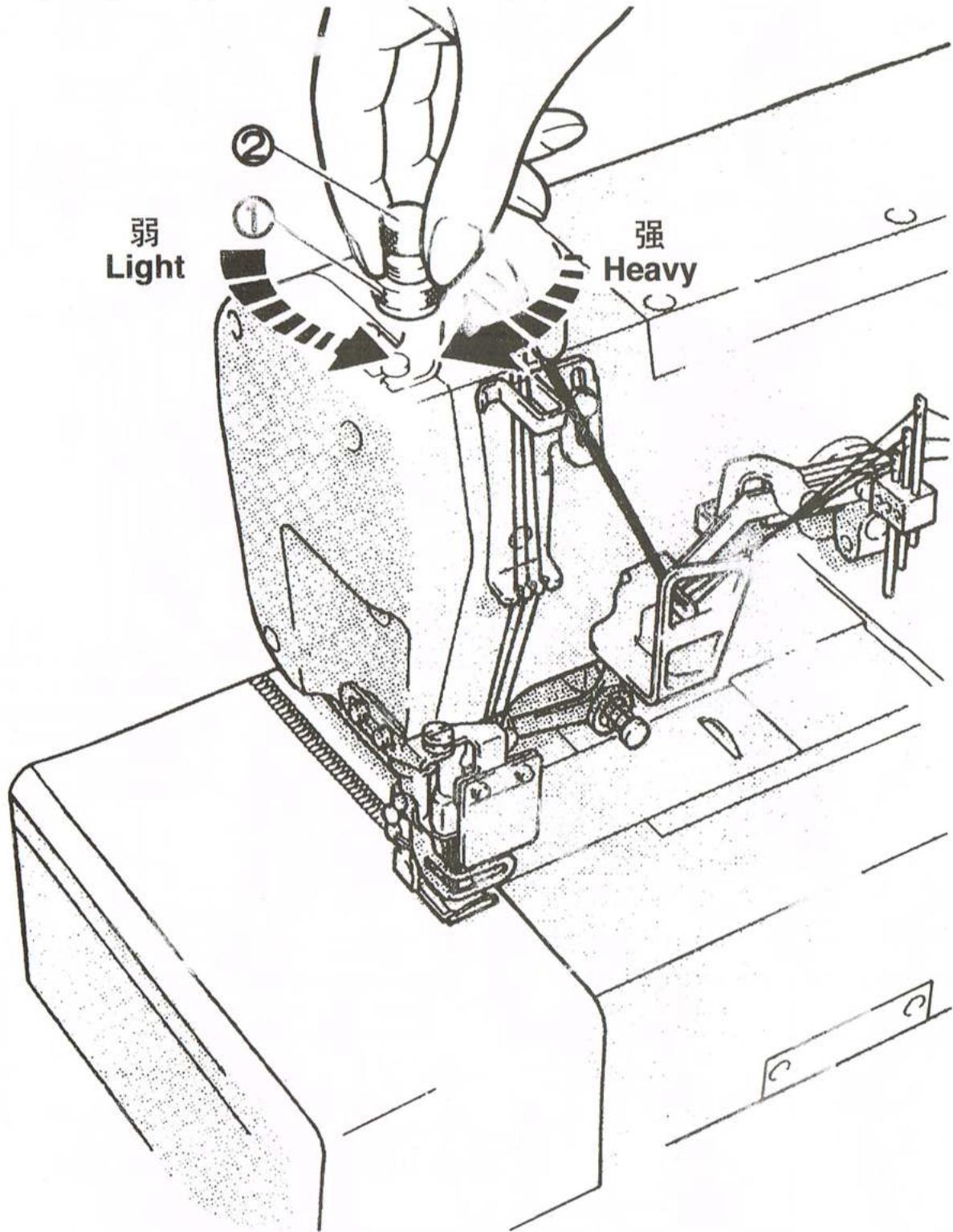


在使用之前
BEFORE
OPERATING

压脚压力的调节 Presser foot pressure

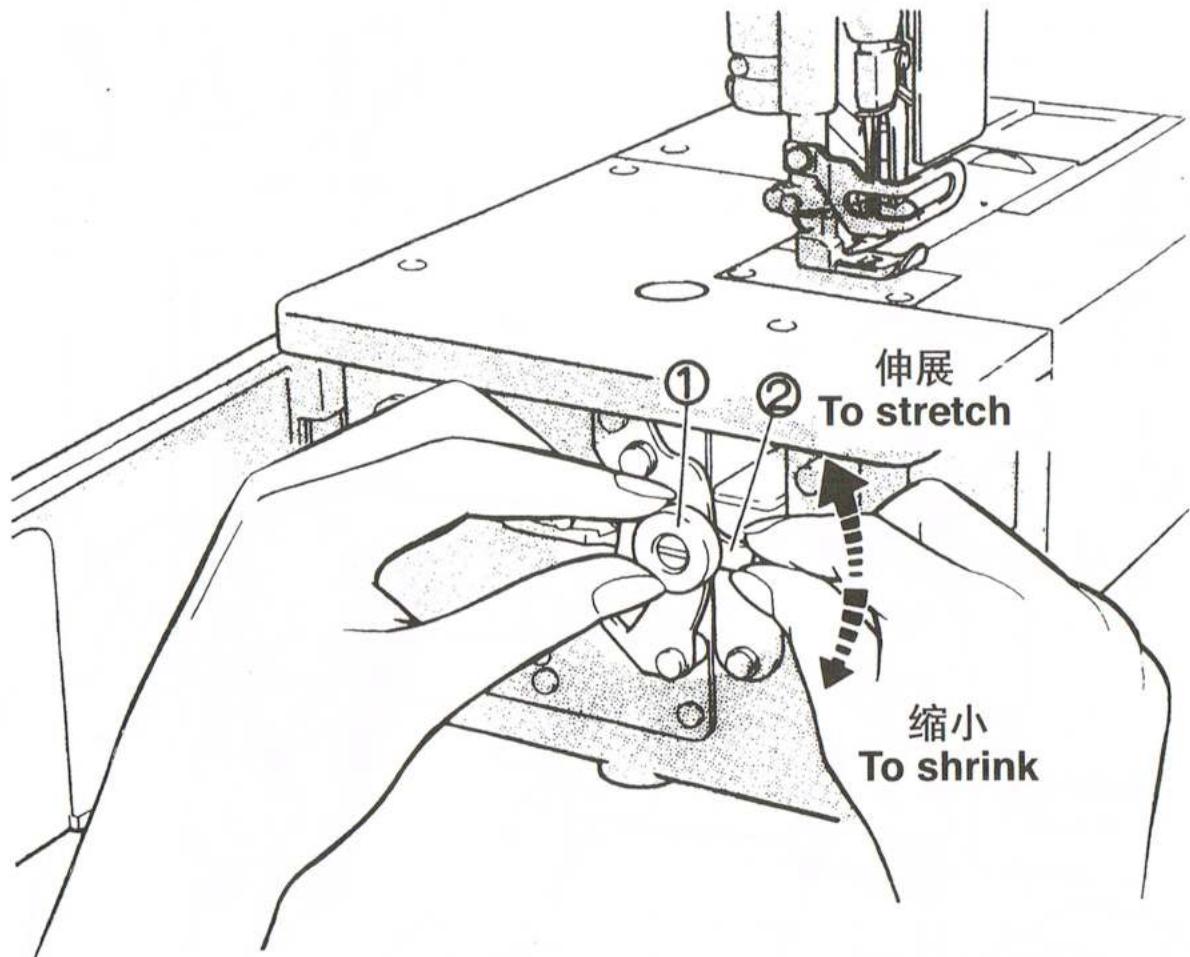
压脚压力的调节是松开螺帽①和旋转螺丝②来进行的。在能取得平稳针脚的范围内，尽量调得松一些为好。

Loosen adjusting (1) nut and turn adjusting screw (2) to adjust the presser foot pressure. It should be as light as possible, yet be sufficient to obtain the proper stitch formation.



差动比是通过松开螺帽①后，把调节杆②上下移动来进行调节的，调节后请拧紧螺帽①。

Loosen nut (1) and move the lever up (2) and down to obtain the correct differential feed ratio. then tighten nut (1).



①摁住针距调节按钮，旋转手轮，针距调节按钮会陷进更深处。

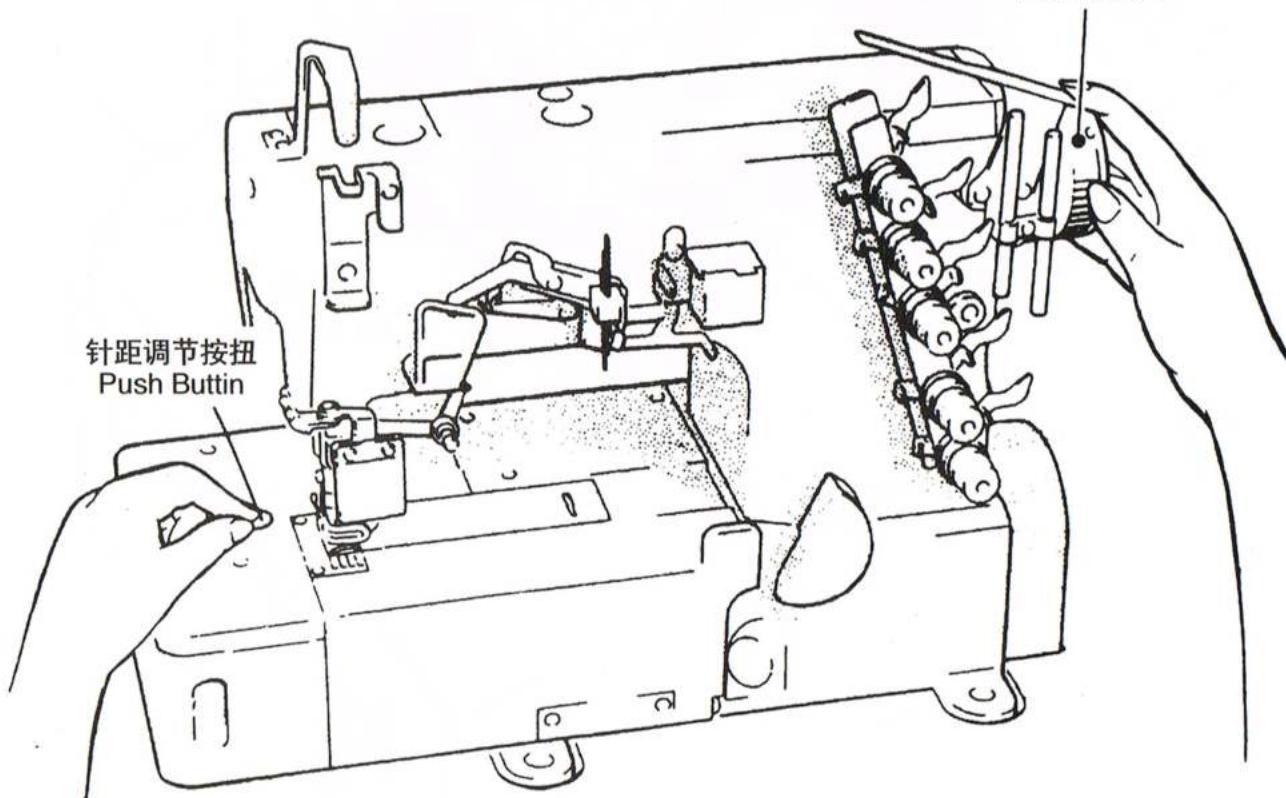
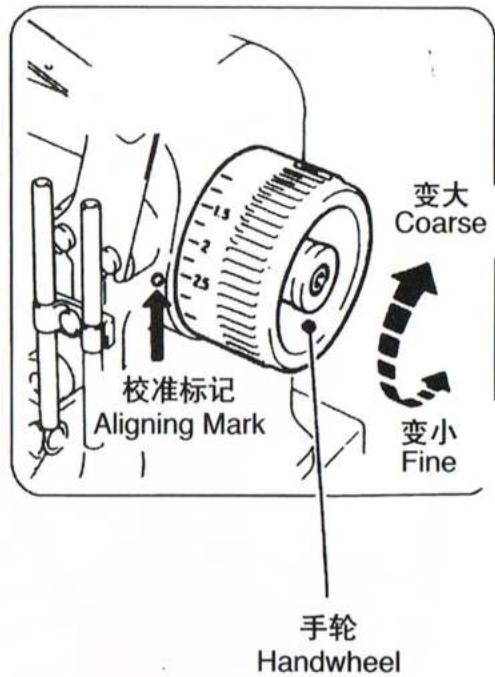
②这时边摁住针距调节按钮，边转动手轮，使校准标记对准所希望的数值。

注：针脚长度的调节务必请在调节差动比之后进行。

While pressing the push button, turn the handwheel to seek the position at which the push button goes further into the depth.

Then, keeping the push button pressed, turn the handwheel and set the desired scale to the aligning mark.

Note: Stitch length adjustment must only be made after the differential feed ratio has been changed.

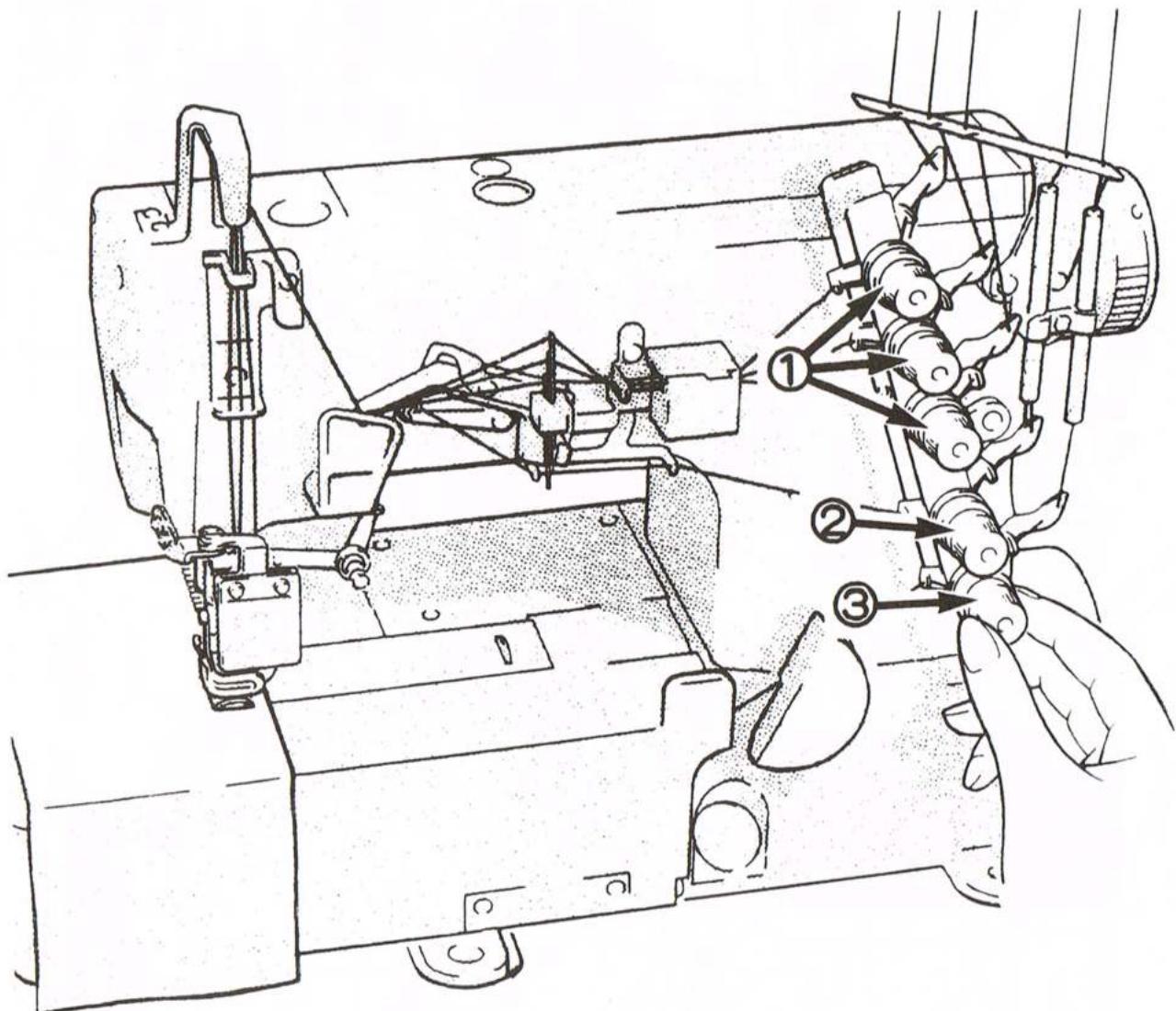


试 缝
TEST SEWING

线状态的调节
Thread tension

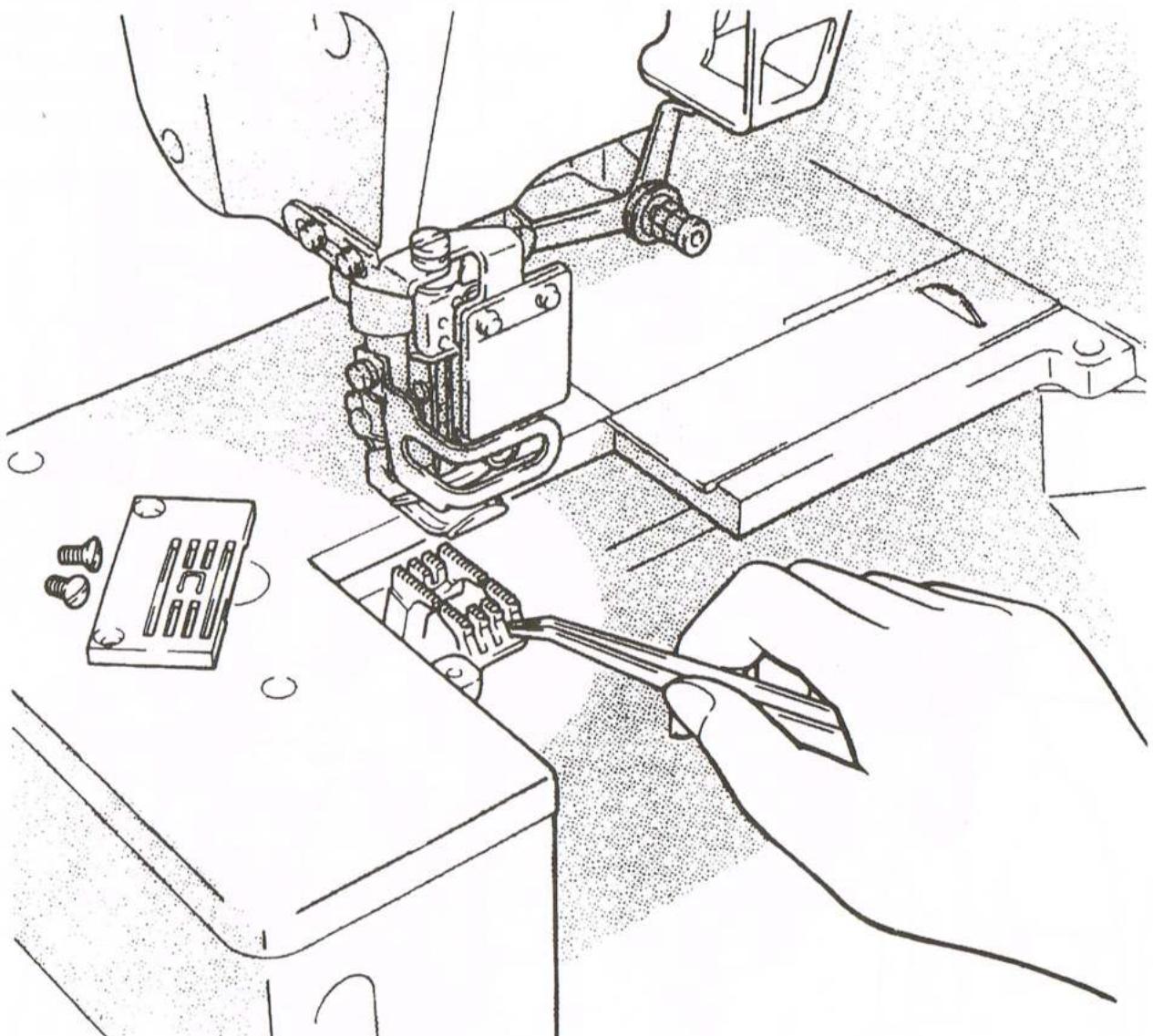
线张力状态的调节，请用针线状态螺帽①、上弯针状态螺帽②、弯针线状态调节螺帽③来进行调节。

Mack tension adjustments with the needle thread knob (1), top cover thread knob (2), and looper thread knob (3).



缝纫机的清扫，以针板槽及送布牙周围为主。

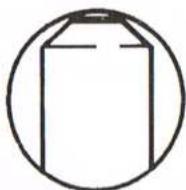
Mainly the slots of the needle plate and the feed rows should be cleaned.



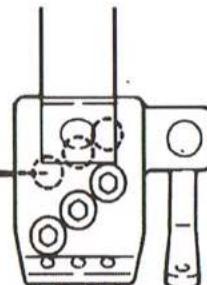
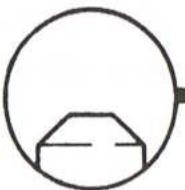
换 针

Replacing the needle

OK!



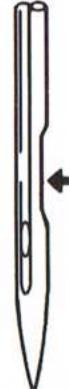
NO!



OK!



NO!



针 凹 部 分
Scarf

准确辨认针的前后，请将针凹向着后方，即背向操作者进行安装。

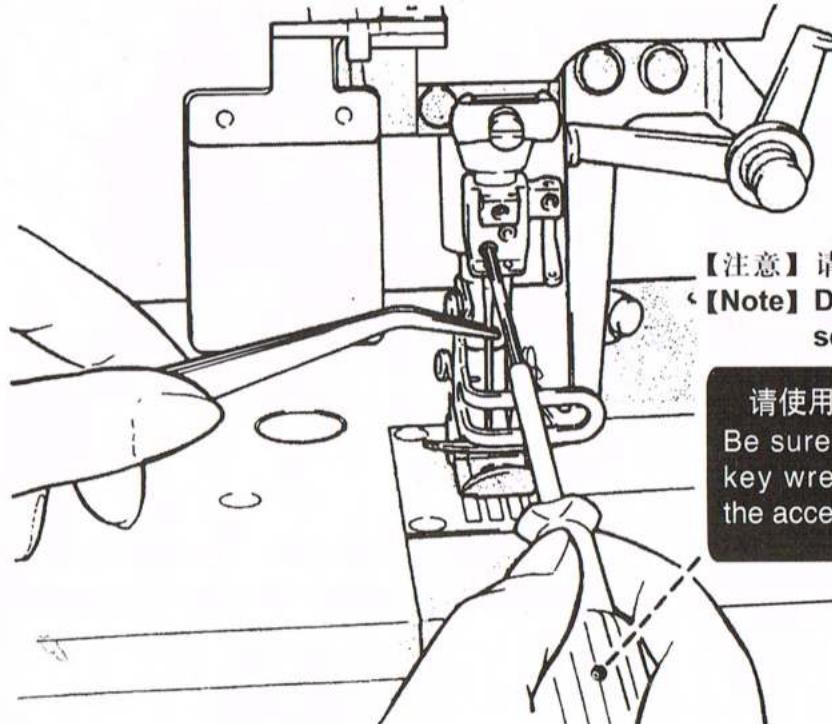
针要牢固的插到孔的最里头。

*Check the needle carefully to see that the scarf is turned to the rear of the machine.

*Insert the needle to the proper depth, and fasten securely.

标准用针
Standard needle

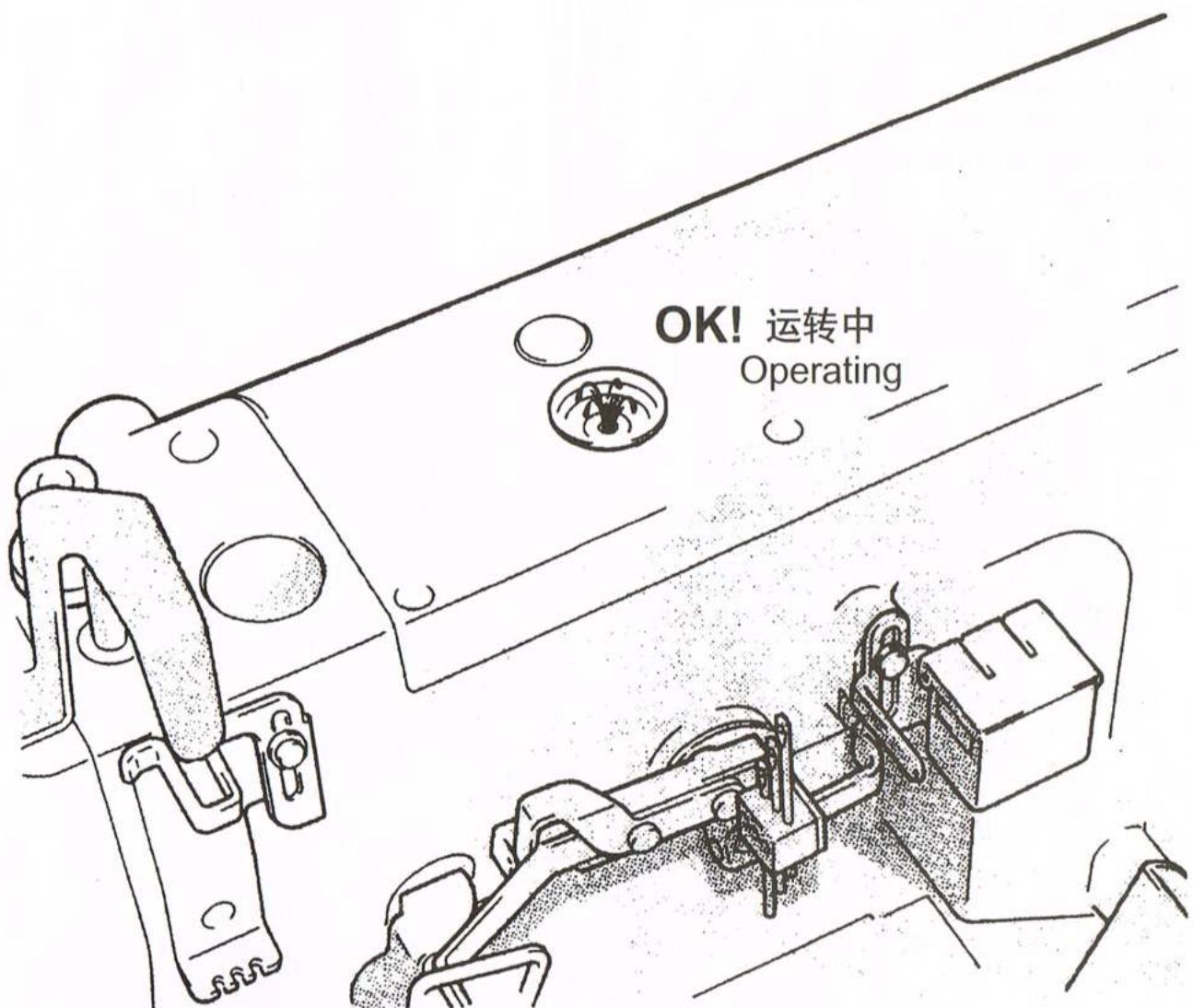
	针的尺寸 NEEDLE SIZE	
	2 针 2-needle	3 针 3-needle
风琴牌 Organ	UY128GAS	
蓝狮牌 Schmetz	UY128GAS	# 9
	UY128GAS	# 10



【注意】请不要把螺丝卸下来。

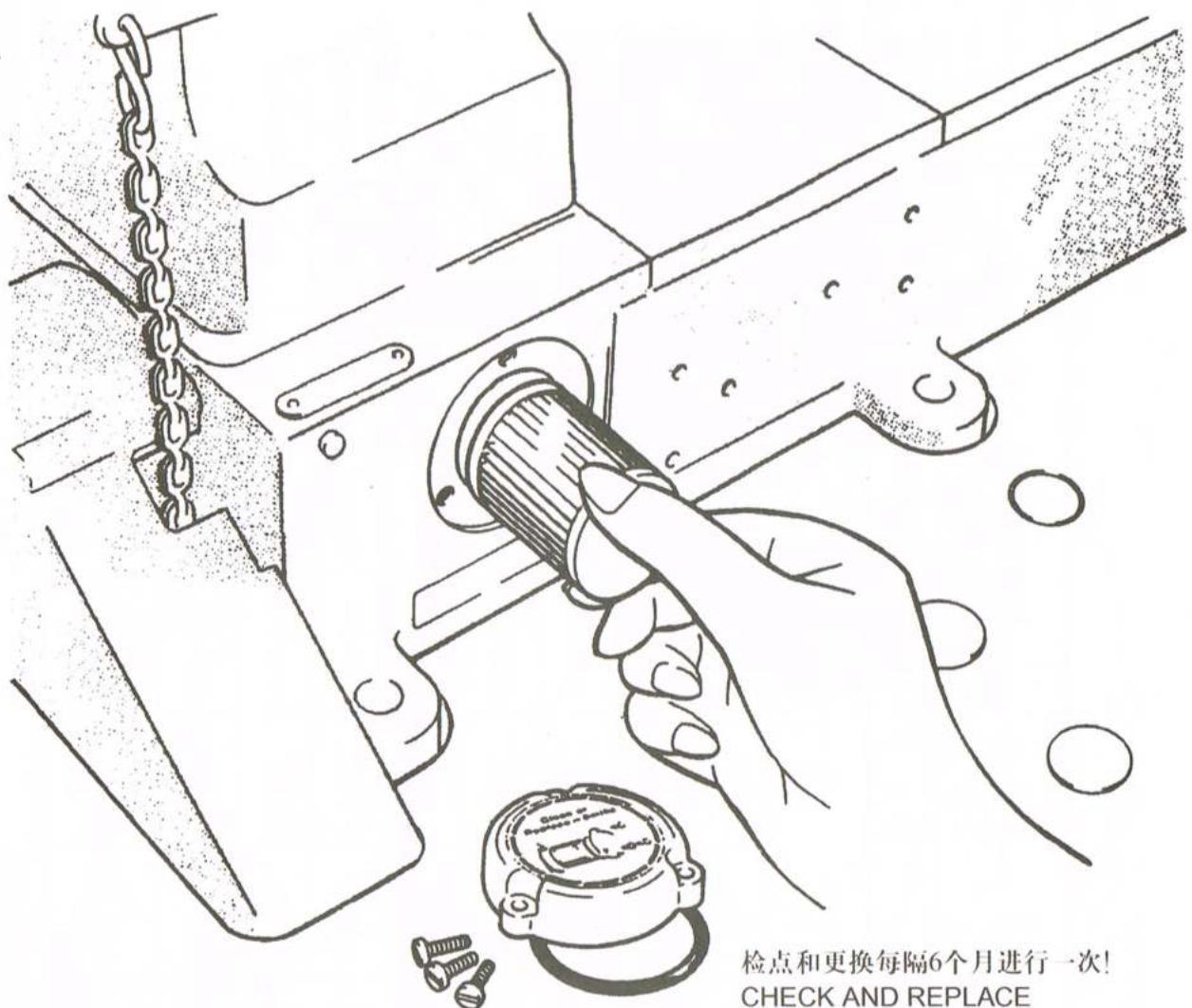
【Note】Do not remove the screw.

请使用附属品的螺丝板
Be sure to use the allen key wrench packged in the accessory box.



机油过滤器，请于每6个月拆下来检点或更换一次。

Check and replace the oil filter every six months.



注：缝纫机附带有UT装置时，请拆下螺线管托架。

NOTE: On machines fit with a UT Device, remove the solenoid bracket.

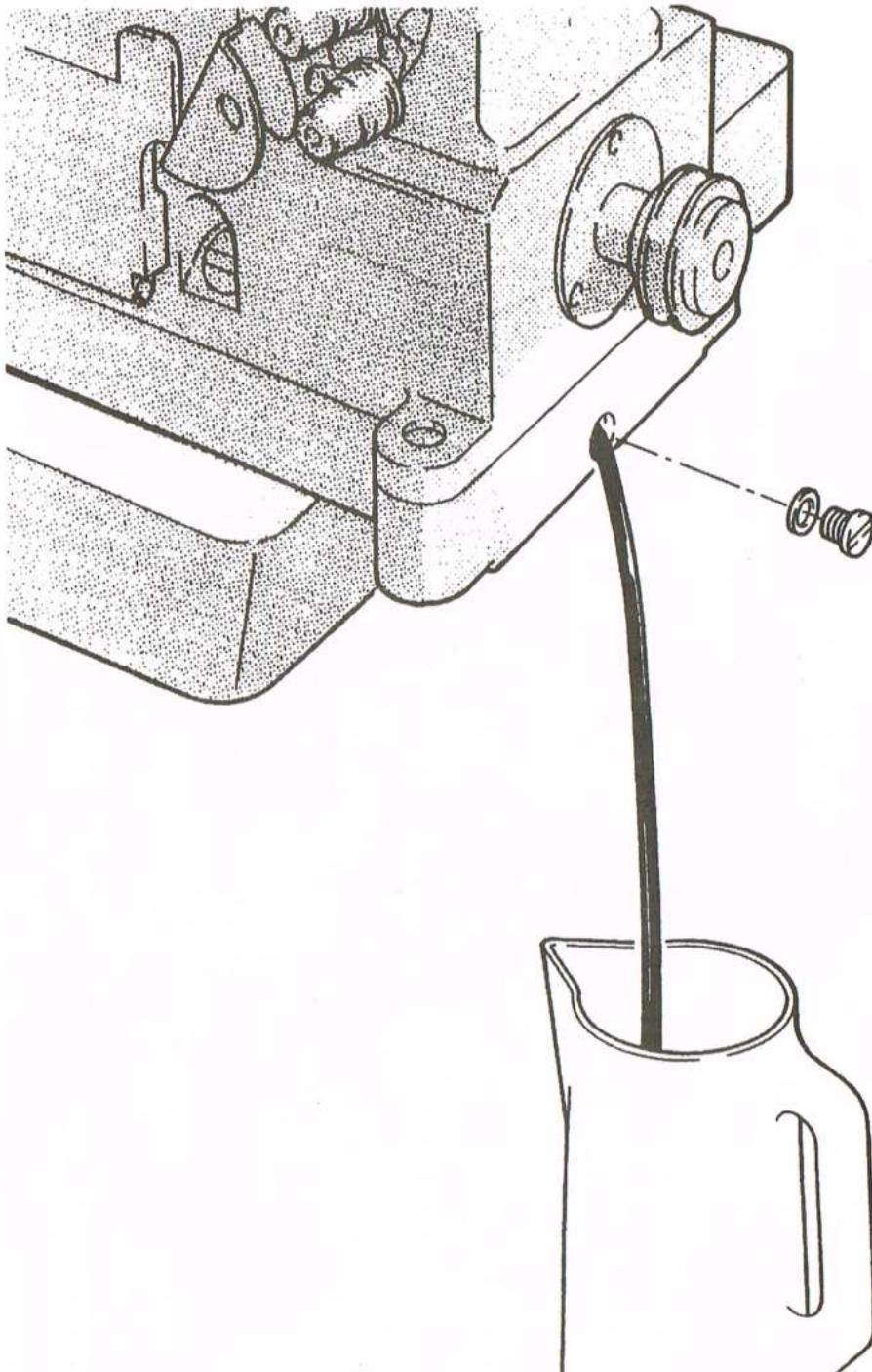
使用中的保养
MAINTENANCE
DURING USE

换 机 油
Replacing the oil

机油的更换，请在使用开始1个月后更换一次。
然后，每6个月更换一次。

Replace the oil one month after the first use
and every six months thereafter.

供油请参见第1页 (See P.1)



500 调整标准参数表

500 Adjustment Dimensions (mm)

	x □□□	□□	□□□	□□□	□□□	□□□	□□□	□□□
500-01CB	224	10.2	4.8~5.1	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
02BB	232	9.8	4.4~4.7	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
03EB	248	8.9	3.6~3.9	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
04DB	256	8.5	3.2~3.5	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
05MD	264	8.1	2.8~3.1	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
06HD	348	9.4	3.6~3.9	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
07FD	356	8.5	8.3~8.7	8.3~8.7	4.5~5.0	17.0	0.8~1.2	
08AB	364	8.1	2.8~3.1	8.3~8.7	4.5~5.0	17.0	0.8~1.2	

针号对照表

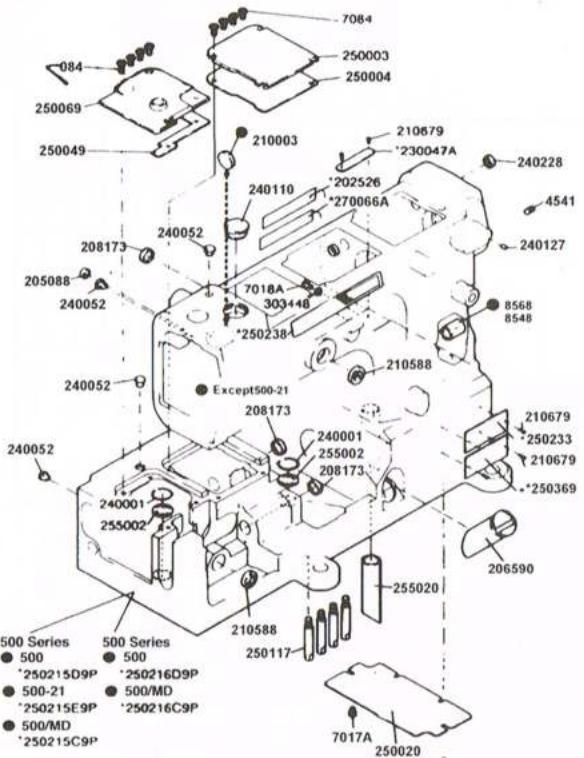
标准用针

Japanese size (Organ)	#	9	10	11	14	16	18	21	500-01CB	02BB	02EB	04DB	05MD	06HD	07FD	08AB	X□□□	Organ UY128GAS
Metric size (Schmetz)	Nm	65	70	75	90	100	110	130									224	9S

1

车壳部份

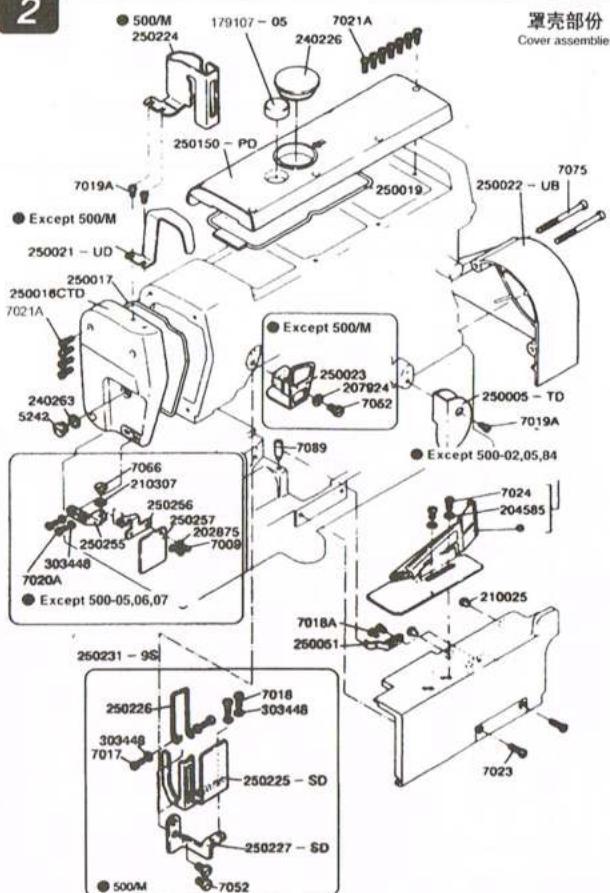
Frame assembly



2

罩壳部份

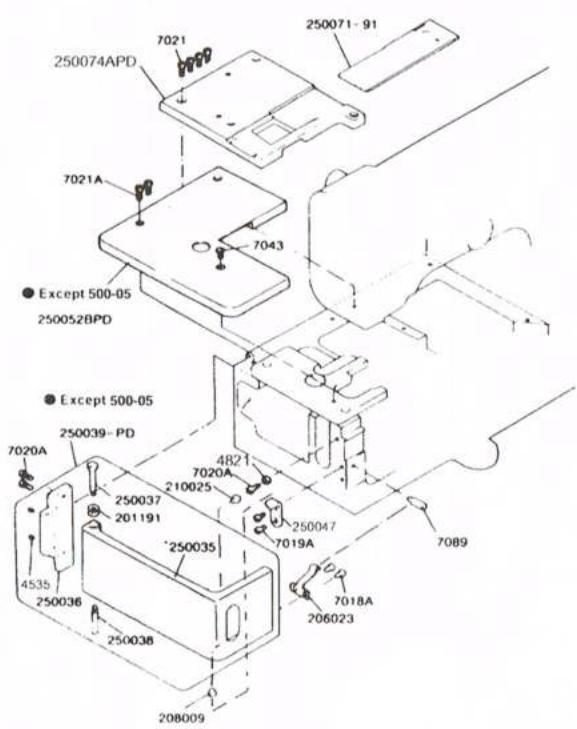
Cover assemblies



3

缝台部份

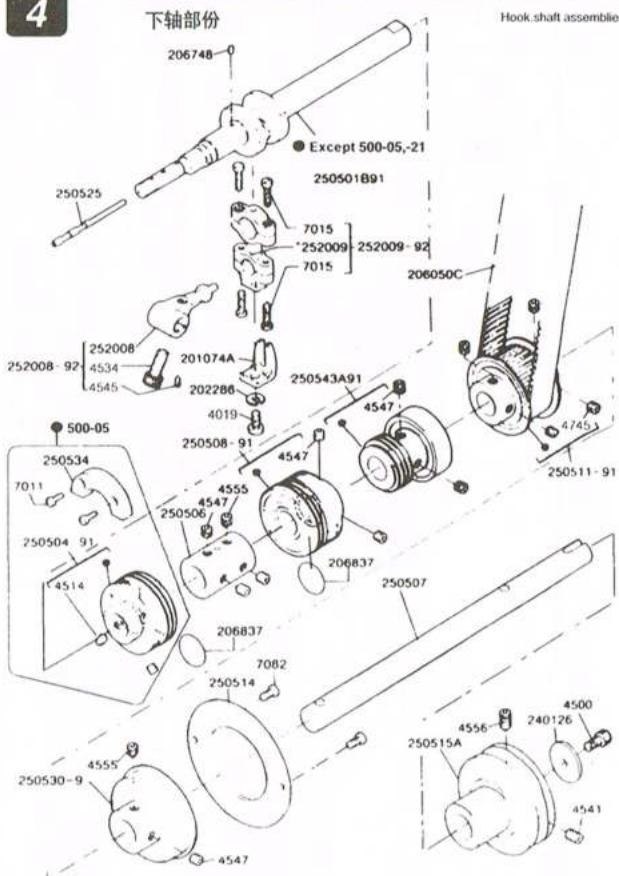
Cloth plate assemblies



4

下轴部份

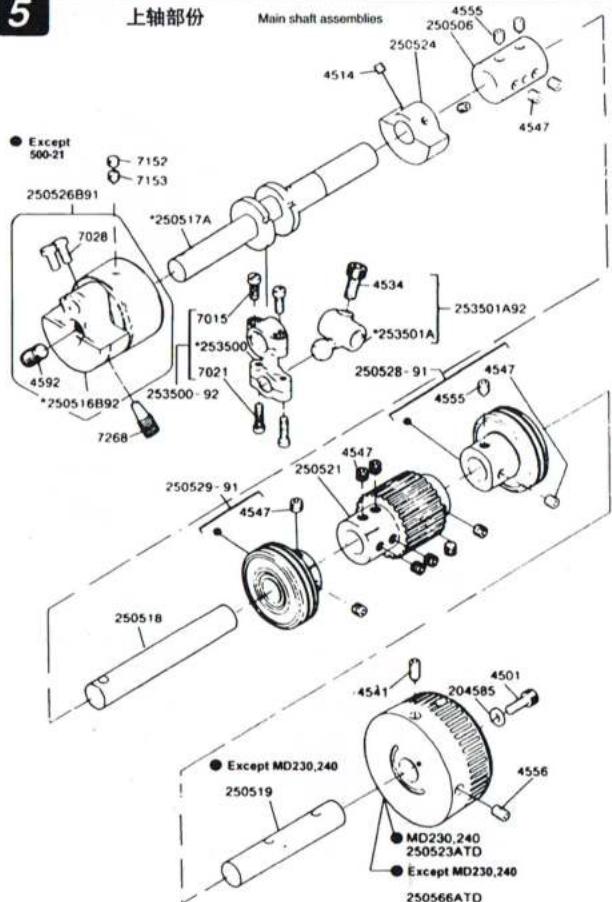
Hook shaft assemblies



5

上轴部份

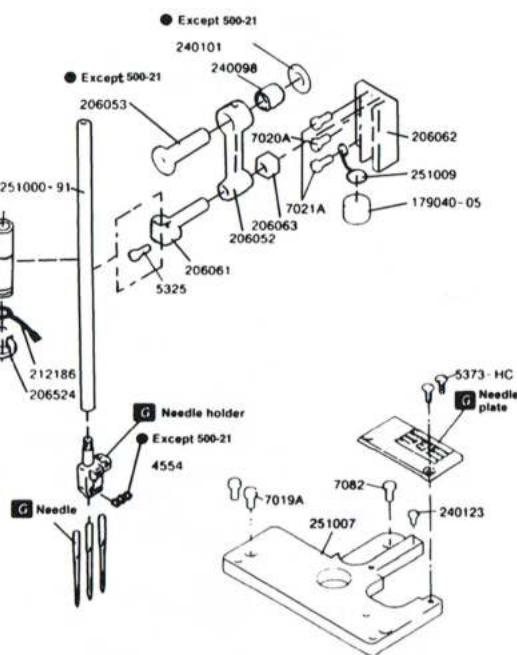
Main shaft assemblies



6

针杆部份

Needle bar assemblies

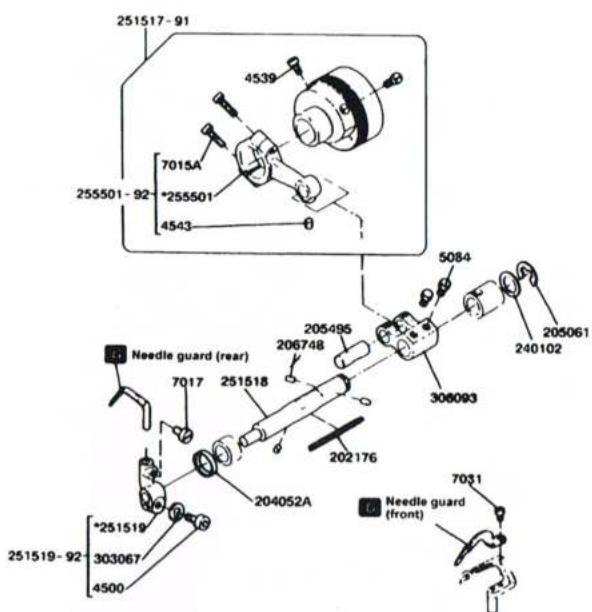


7

护针部份

Needle guard assemblies

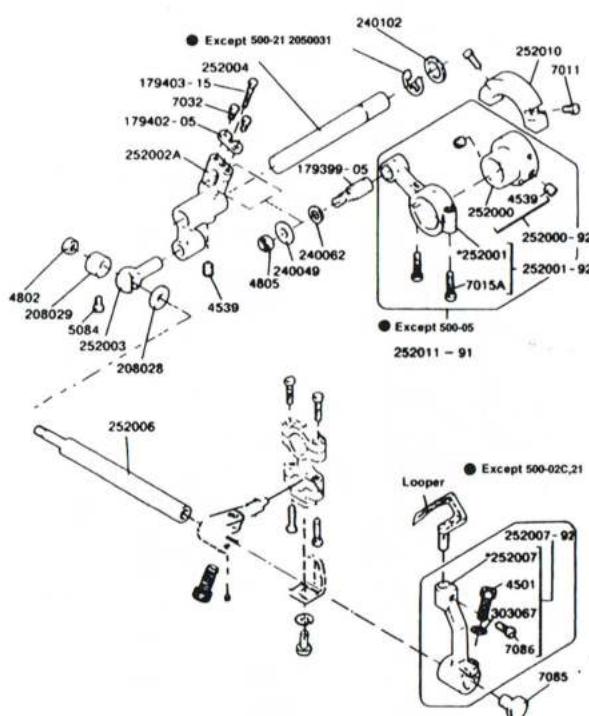
Except 500-02C,21

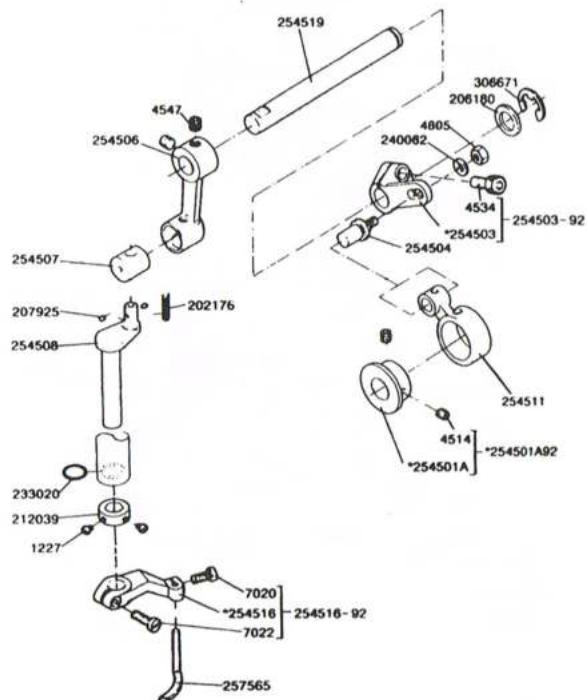
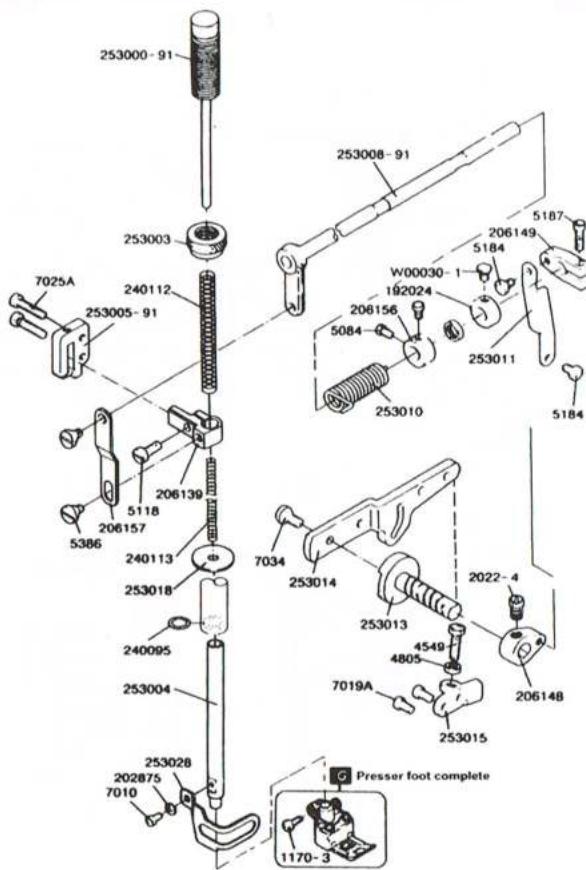
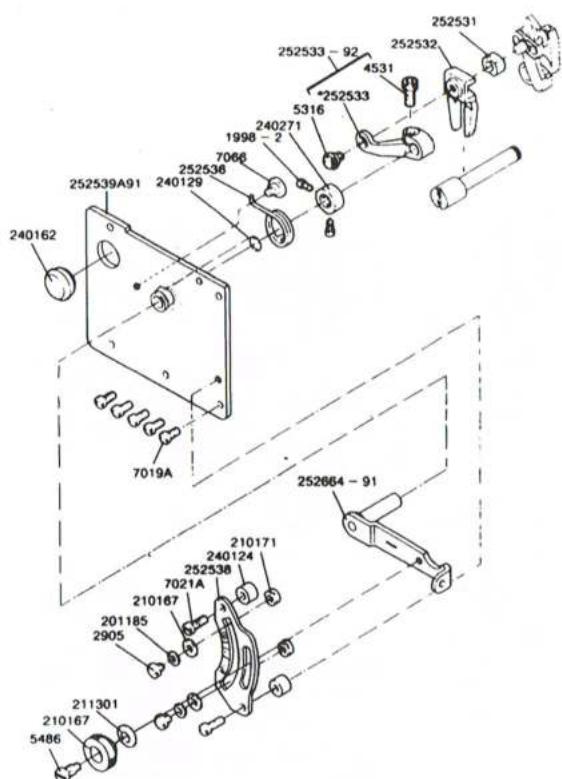
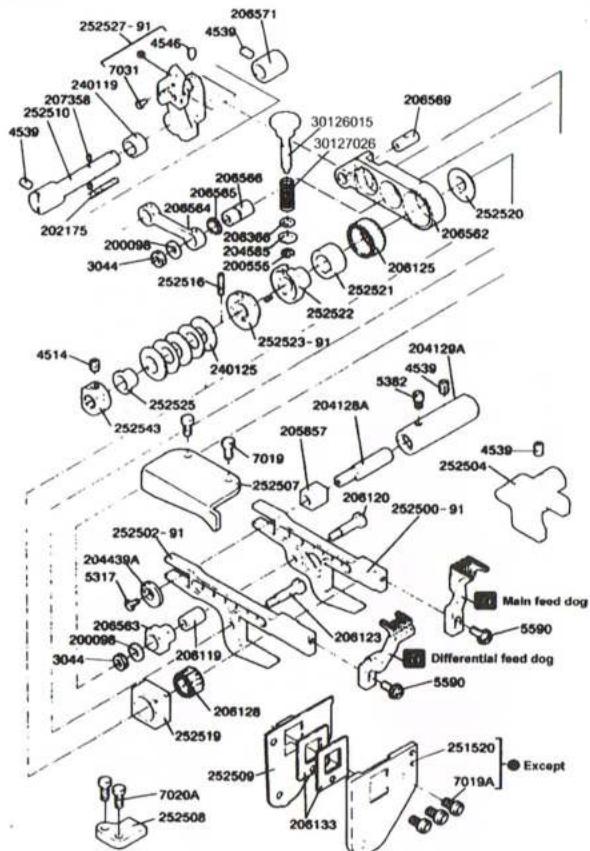


8

弯针部份

Looper assemblies





13

松线部份

-

-

14

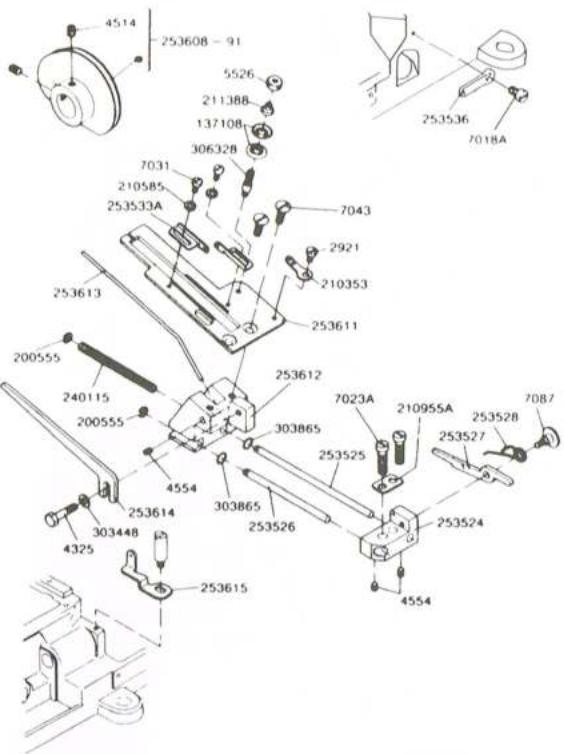
过线部份

-

15

过线凸轮部份

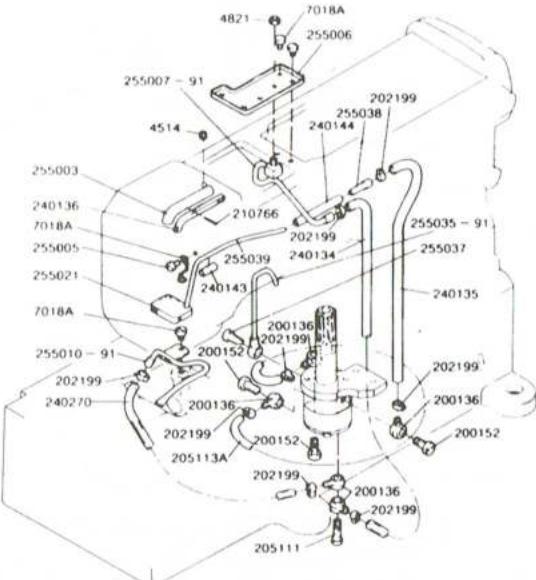
Cam assemblies

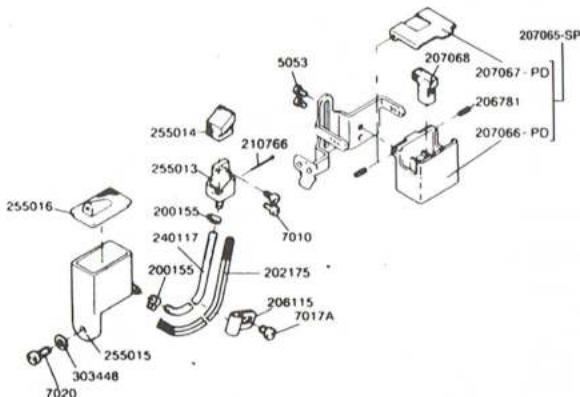
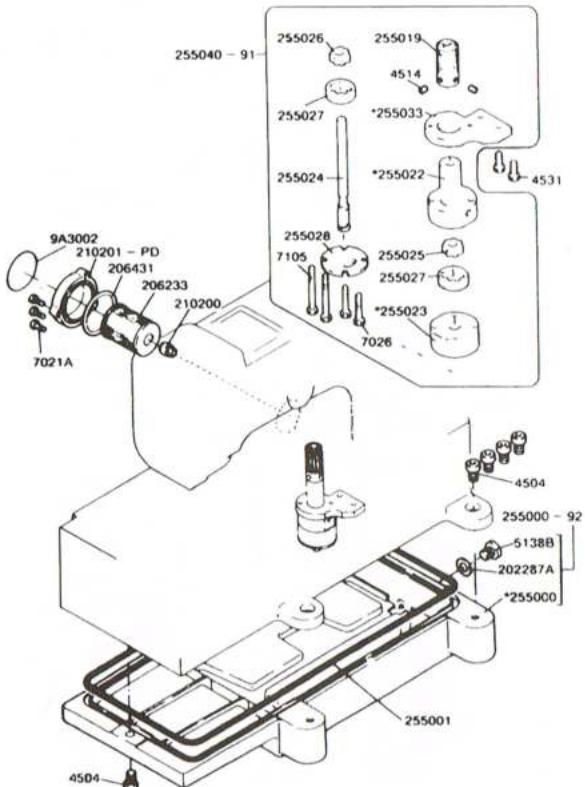


16

潤滑部份

Lubrication assumptions

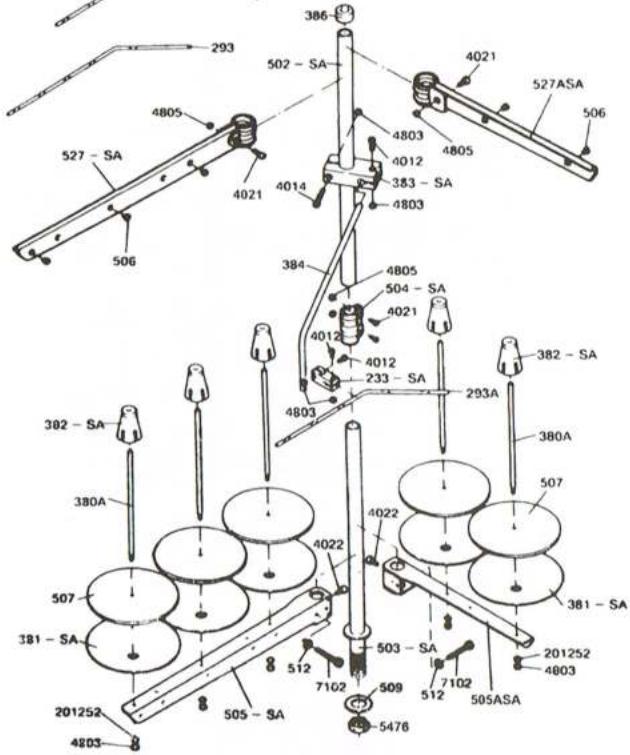




19 线架部份

Thread apool assemblies

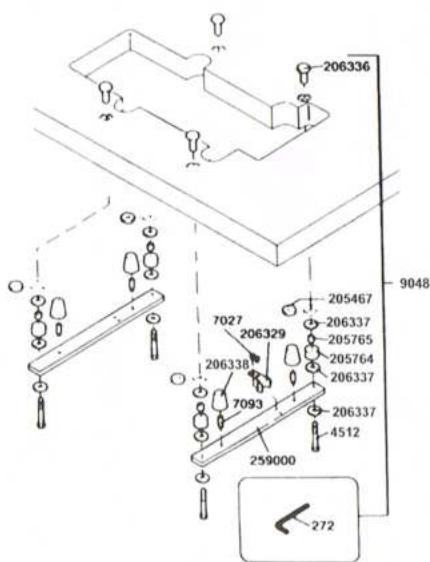
- | | |
|------------|------------|
| (5-Spools) | (2-Needle) |
| 486 - 9S | (3-Needle) |
| | (4-Spools) |
| | 486B9S |
| (5-Spools) | (2-Needle) |
| 486A9S | (3-Spools) |
| | 486C9S |



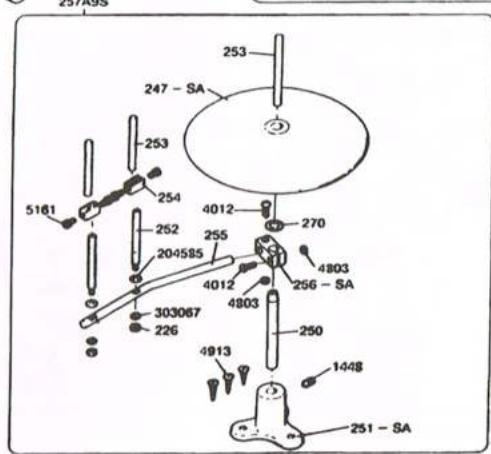
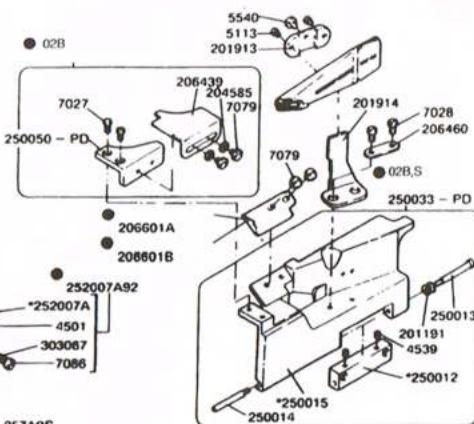
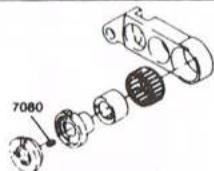
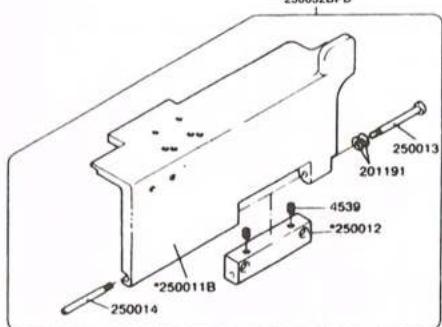
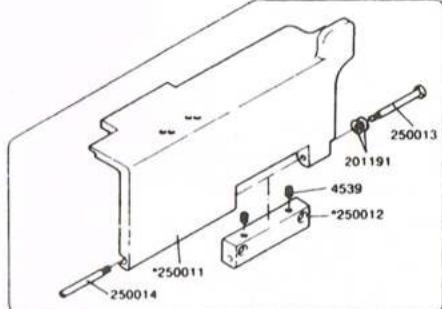
20

油盤托板部份

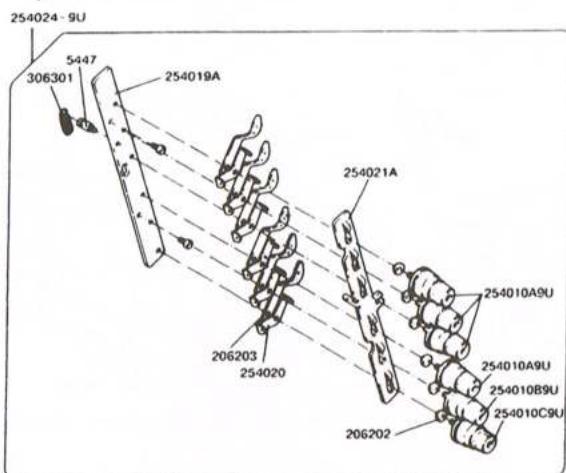
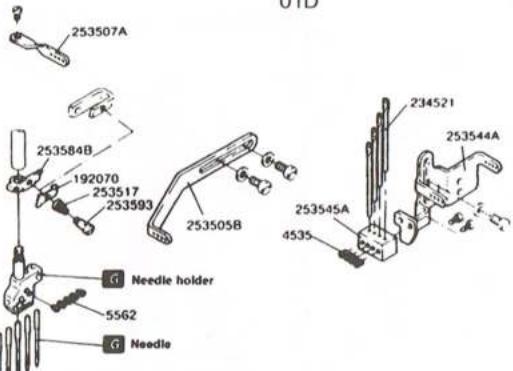
Oil plate assemblies



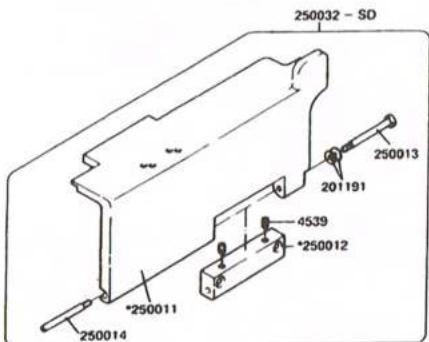
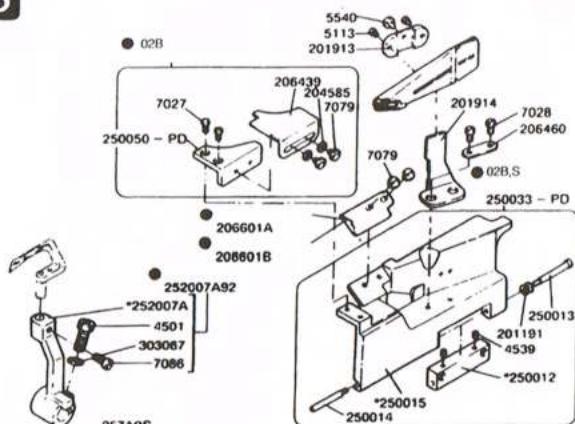
● 01(Except-01D,01G),03,21
250030-PD
250032 – PD



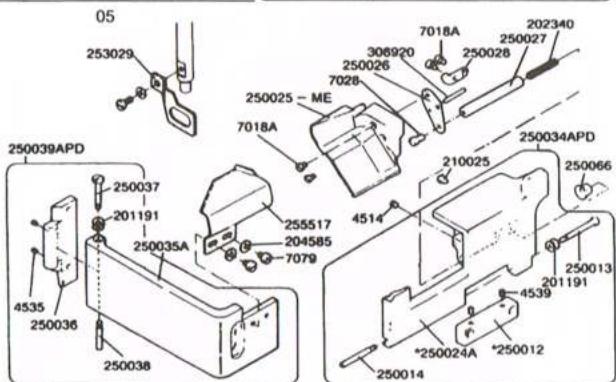
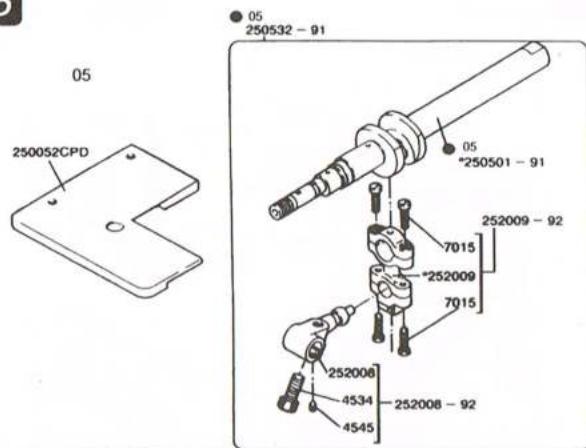
01D



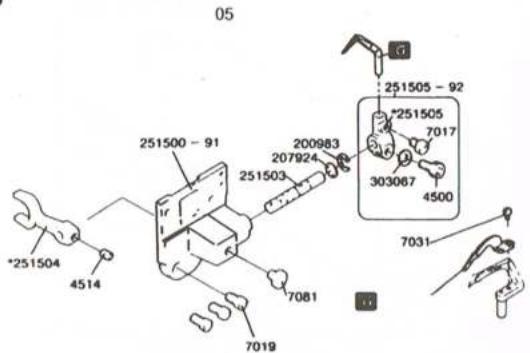
03



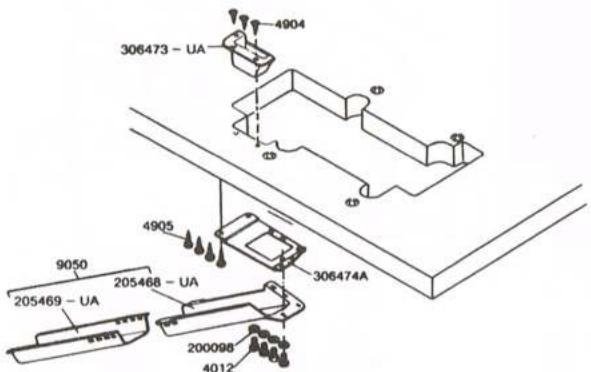
25



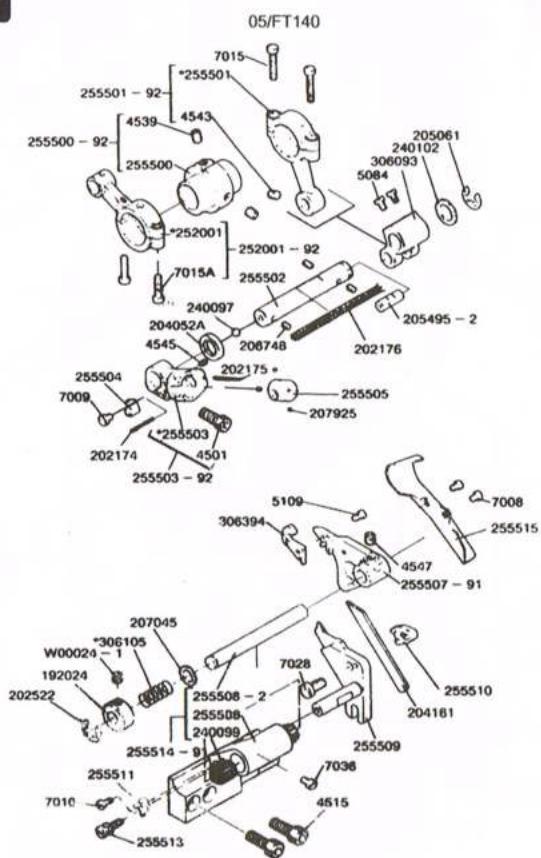
26



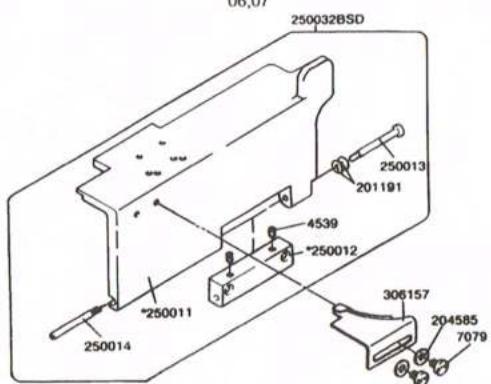
05/FT140



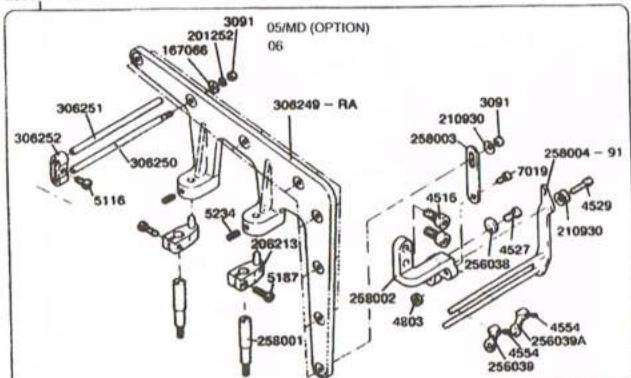
27

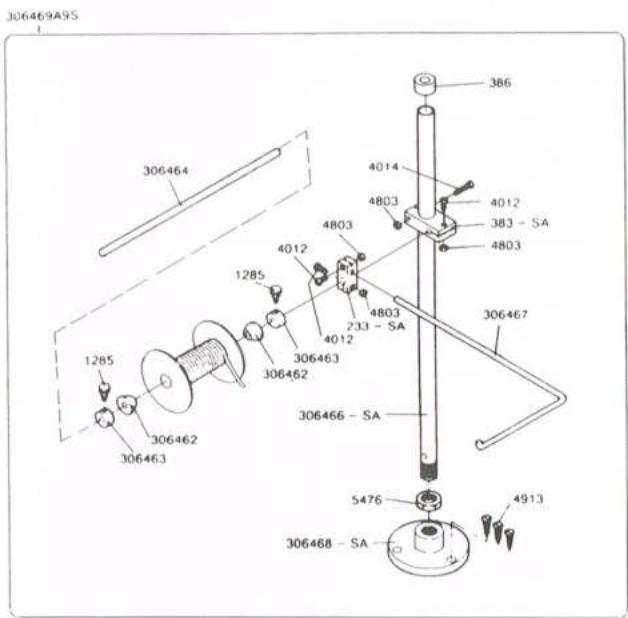


28

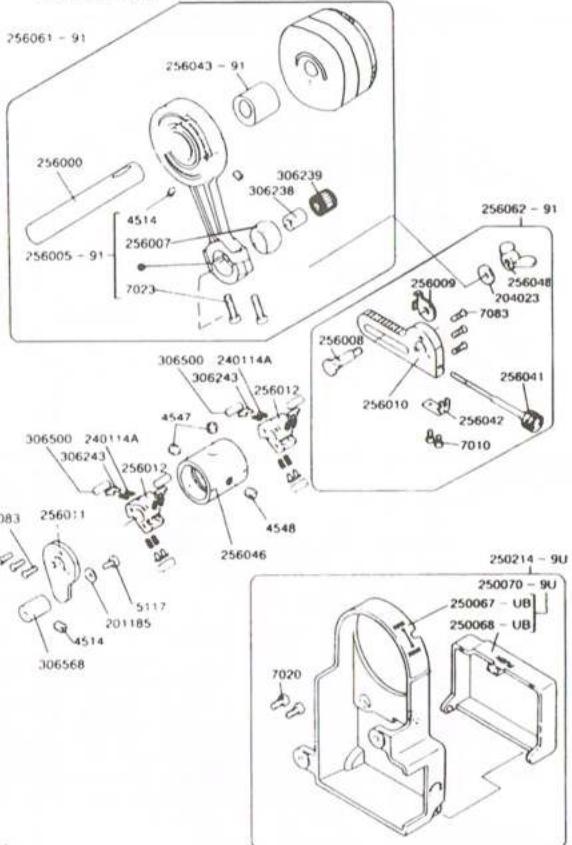


258000 - 91

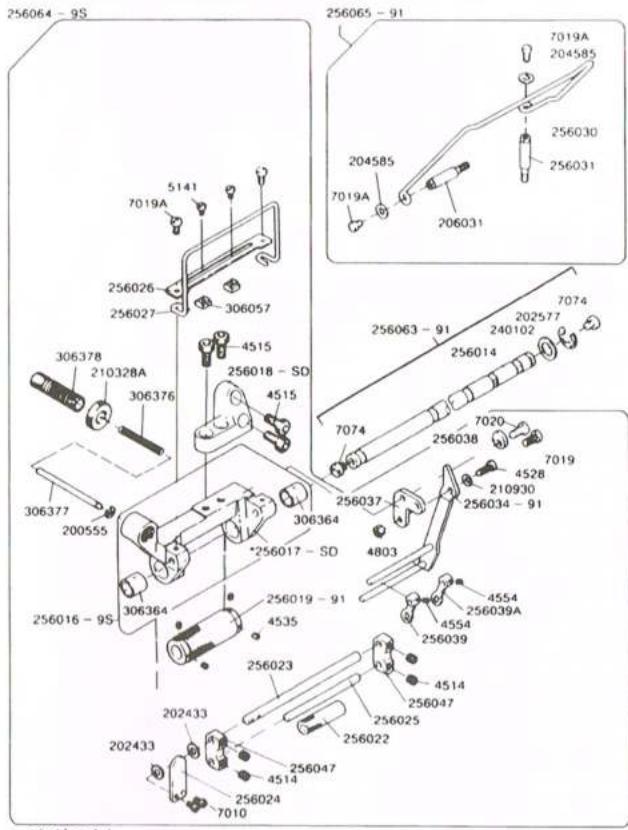




500-05 MD (OPTION)



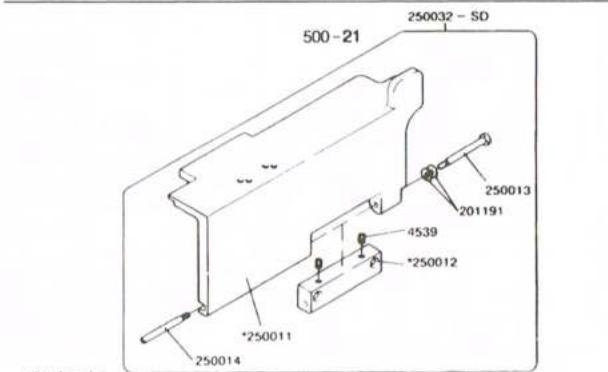
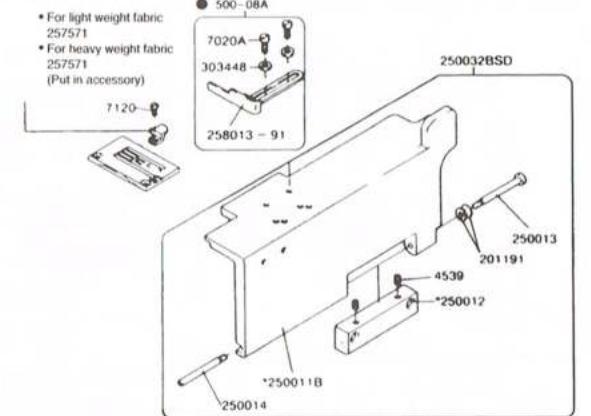
500-05MD(OPTION)



*=(not for sale.)

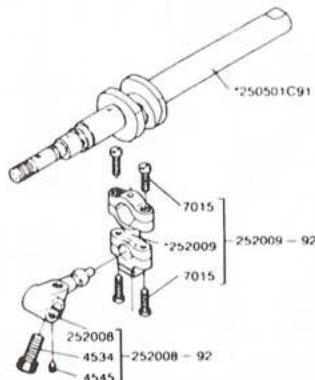
(Standard)

- For light weight fabric
257571
 - For heavy weight fabric
257571
(Put in accessory)

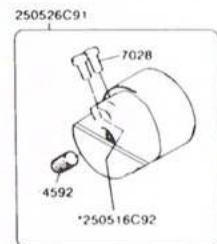


Please confirm the correct part by the gauge parts lists
500-21

CRANKSTAFF MECHANISM

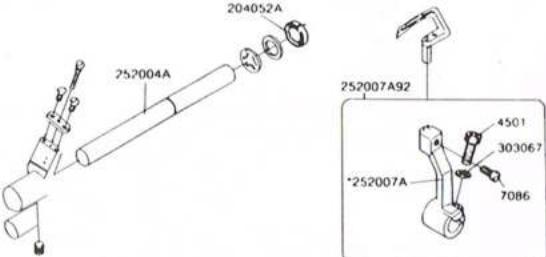


ARM AHAFT MECHANISM

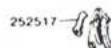


500-21

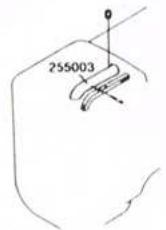
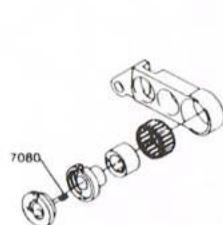
LOOPER MECHANISM



FEED MECHANISM



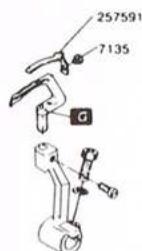
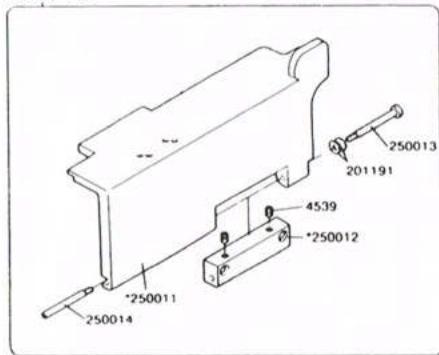
LUBRICATION MECHANISM



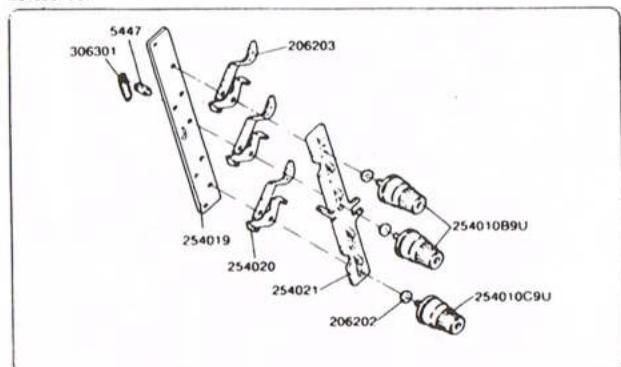
*=(not for sale.)

Please confirm the correct part by the gauge parts lists
500-84

250032 - SD



254023H9U



*=(not for sale.)

缝纫组合件 表(1)

GAUGE PARTS LIST (1)



形式 MACHINE TYPE /SEEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE	
500-01CA 500-01CA/M	224	257517-24	257515A24			257460-24	257550E91				UY128GAS #9	
	232	" 32	" 32	257206-16F	257258-16F	" 32						
	240	" 40	" 40			" 40						
	248	" 48	" 48			" 48	257550-91				UY128GAS #10	
	256	" 56	257517A56	257207-16F	257058-16F	" 56						
	264	" 64	" 64			" 64						
	348	257518-48	257516A48	257206-16F	257258-16F	257461-48	257550E91				UY128GAS #9	
	356	" 56	257518A56			" 56						
	364	" 64	" 64			" 64	257550-91					
500-01CB 500-01CB/M	224	257517-24	257515B24			257460-24	257550E91				UY128GAS #9	
	232	" 32	" 32	257206-16F	257258-16F	" 32						
	240	" 40	" 40			" 40						
	248	" 48	" 48			" 48	257550-91				UY128GAS #10	
	256	" 56	257517B56	257207-16F	257259-16F	" 56						
	264	" 64	" 64			" 64						
	348	257518-48	257516B48	257206-16F	257258-16F	257461-48	257550E91				UY128GAS #9	
	356	" 56	257518B56			" 56						
	364	" 64	" 64			" 64	257550-91					
500-01CC 500-01CC/M	224	257517-24	257515C24			257460-24	257550E91				UY128GAS #9	
	232	" 32	" 32	257206-16F	257258-16F	" 32						
	240	" 40	" 40			" 40						
	248	" 48	" 48			" 48	257550-91				UY128GAS #10	
	256	" 56	257517C56	257207-16F	257259-16F	" 56						
	264	" 64	" 64			" 64						
	348	257518-48	257516C48	257206-16F	257258-16F	257461-48	257550E91				UY128GAS #9	
	356	" 56	257518C56			" 56						
	364	" 64	" 64			" 64	257550-91					
500-01DB 500-010DB/M	460	257513-60	257020-60	25723A-16F	257258-16F	257491-60	257550C91	257553	25755A	25756S	SM 1014B #3	
500-01GB 500-01GB/M	356	257518-56	257018B56	257207-16F	257259-16F	257472-56		257550-91	257553	257551B	25756S	UY128GAS #10
	364	" 64	" 64			" 64						

缝纫组合件 表(2)

GAUGE PARTS LIST (2)



形式 MACHINE TYPE /SEEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE
500-02BA 500-02BA/M	224	257517-24	257029A24			257317A24	257550E91				UY128GAS #9
	232	" 32	" 32	257214-16F	257280-16F	" 32					
	240	" 40	257030A40			257318A40					
	248	" 48	" 48	257215-16F	257281-16F	" 48	257550-91				UY128GAS #10
	256	" 56	257032A56			257319A56					
	264	" 64	" 64	257216-16F	257282-16F	" 64					
	348	257518-48	257031A48			257320A48	257550E91				
	356	" 56	257033A56			257321A56					UY128GAS #9
	364	" 64	" 64	257216-16F	257282-16F	" 64	257550-91				
	224	257517-24	257029B24	257214-16F	257280-16F	257317A24	257550E91				
	232	" 32	" 32			" 32					UY128GAS #10
500-02BB 500-02BB/M	240	" 40	257030B40	257215-16F	257281-16F	257318A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257032B56			257319A56					UY128GAS #9
	264	" 64	" 64	257216-16F	257282-16F	" 64					
	348	257518-48	257031B48			257320A48	257550E91				
	356	" 56	257033B56			257321A56					UY128GAS #10
	364	" 64	" 64	257216-16F	257282-16F	" 64	257550-91				
	224	257517-24	257029C24	257214-16F	257280-16F	257317A24	257550E91				UY128GAS #9
	232	" 32	" 32			" 32					
500-02BC 500-02BC/M	240	" 40	257030C40	257215-16F	257281-16F	257318A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257032C56			257319A56					UY128GAS #10
	264	" 64	" 64	257216-16F	257282-16F	" 64					
	348	257518-48	257031C48			257320A48	257550E91				
	356	" 56	257033C56			257321A56					UY128GAS #9
	364	" 64	" 64	257216-16F	257282-16F	" 64	257550-91				
	224	257517-24	257029D24	257214-16F	257280-16F	257317A24	257550E91				
	232	" 32	" 32			" 32					

缝纫组合件 表 (3)

GAUGE PARTS LIST (3)



形式 MACHINE TYPE /SEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE	
500-02SA 500-02SA/M	224	257517-24	257023A24	257208-16F	257261-16F	257350-24	257350E91	257553	257551B	25756S	UY128GAS #3	
	232	" 32	" 32	257024A40	257210-16F	" 32	257351-40					
	240	" 40	" 40	257025A56	257210-16F	257202-16F	" 48					
	248	" 48	" 48	257041A56	257210-16F	257262-16F	257358-56					
	256	" 56	" 56	257040A48	257209-16F	257261-16F	" 64	257553	257551B	25756S	UY128GAS #10	
	264	" 64	" 64	257025A56	257210-16F	257262-16F	" 64					
	348	257518-48	257040A48	257209-16F	257261-16F	257359-48	257550E91					
	356	" 56	" 56	257025B56	257210-16F	257262-16F	257352-56					
500-02SB 500-02SB/M	364	" 64	" 64	257041B48	257209-16F	257261-16F	257359-48	257550E91	257553	257551B	25756S	UY128GAS #9
	224	257517-24	257023B24	257208-16F	257260-16F	257350-24	257350E91					
	232	" 32	" 32	257024B40	257209-16F	257261-16F	257351-40					
	240	" 40	" 40	257024C40	257210-16F	257262-16F	" 48					
	248	" 48	" 48	257040B56	257210-16F	257262-16F	257358-56	257553	257551B	25756S	UY128GAS #10	
	256	" 56	" 56	257040C56	257210-16F	257262-16F	" 64					
	264	" 64	" 64	257041C56	257210-16F	257262-16F	" 64					
	348	257518-48	257040C48	257209-16F	257261-16F	257359-48	257550E91					
500-02SC 500-02SC/M	356	" 56	" 56	257025B56	257210-16F	257262-16F	257352-56	257550E91	257553	257551B	25756S	UY128GAS #9
	364	" 64	" 64	257041C56	257210-16F	257262-16F	" 64					
	224	257517-24	257023C24	257208-16F	257260-16F	257350-24	257550E91					
	232	" 32	" 32	257024C40	257209-16F	257261-16F	257351-40					
	240	" 40	" 40	257024C40	257210-16F	257262-16F	" 48	257553	257551B	25756S	UY128GAS #10	
	248	" 48	" 48	257041C56	257210-16F	257262-16F	" 64					
	256	" 56	" 56	257040C48	257209-16F	257261-16F	257358-56					
	264	" 64	" 64	257041C56	257210-16F	257262-16F	" 64					
500-02CA 500-02CA/M	348	257518-48	257040C48	257209-16F	257261-16F	257359-48	257550E91	257553	257551B	25756S	YU128GAS #10	
	356	" 56	" 56	257025C56	257210-16F	257262-16F	257352-56					
500-02CB 500-02CB/M	364	" 64	" 64	257041C56	257210-16F	257262-16F	" 64	257553	257551B	25756S	YU128GAS #10	
	232	257139A32	257139A32	259123-16F	257260-16F	2572448-32	2572448-32					
500-02CC 500-02CC/M	240	257140A40	257140A40	259124-16F	257262-16F	257449-40	257449-40	257553	257551B	25756S	YU128GAS #10	
	248	257140B40	257140B40	259124-16F	257261-16F	257449-40	257449-40					
500-02DB 500-02DB/M	232	257157B32	257157B32	259128-16F	259234-16F	257449-34	257550-91	257553	257551B	25756S	YU128GAS #10	
	240	257157B32	257157B32	259128-16F	259234-16F	257449-34	257550-91					

缝纫组合件 表 (4)

GAUGE PARTS LIST (4)



形式 MACHINE TYPE /SEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE
500-02BA 500-02BA/M	240	257517-40	257087B40	257206-16F	259200-16F	257467-40		257553	257551B	25756S	UY128GAS #9
	248	" 48	" 48	257089B56	257207-16F	259253-16F	" 48				
	256	" 56	" 56	257090B56	257207-16F	259253-16F	" 56				UY128GAS #10
	264	" 64	" 64	257090B56	257207-16F	259253-16F	" 64				
	348	257518-48	257088B48	257206-16F	259200-16F	257468-48	257550E91	257553	257551B	25756S	UY128GAS #9
	356	" 56	" 56	257090B56	257207-16F	259253-16F	" 56				
	364	" 64	" 64	257090B56	257207-16F	259253-16F	" 64				
	240	257517-40	257087B40	257206-16F	259200-16F	257467-40	257550-91				
500-02BB 500-02BB/M	248	" 48	" 48	257089B56	257207-16F	259253-16F	" 48	257553	257551B	25756S	UY128GAS #9
	256	" 56	" 56	257090B56	257207-16F	259253-16F	" 56				
	264	" 64	" 64	257090B56	257207-16F	259253-16F	" 64				UY128GAS #10
	348	257518-48	257088B48	257206-16F	259200-16F	257468-48	257550E91				
	356	" 56	" 56	257090B56	257207-16F	259253-16F	" 56				
	364	" 64	" 64	257090B56	257207-16F	259253-16F	" 64				
500-02BC 500-02BC/M	240	257517-40	257091B40	257206-16F	259201-16F	257467-40	257550-91	257553	257551B	25756S	UY128GAS #9
	248	" 48	" 48	257093B56	257207-16F	259254-16F	" 48				
	256	" 56	" 56	257093B56	257207-16F	259254-16F	" 56				UY128GAS #10
	264	" 64	" 64	257093B56	257207-16F	259254-16F	" 64				
	348	257518-48	257092B48	257206-16F	259201-16F	257468-48	257550E91				
	356	" 56	" 56	257094B56	257207-16F	259254-16F	" 56				
500-02BC 500-02BC/M	364	" 64	" 64	257094B56	257207-16F	259254-16F	" 64	257553	257551B	25756S	UY128GAS #9
	240	257517-40	257091C40	257206-16F	259201-16F	257467-40	257550-91				
	248	" 48	" 48	257093C56	257207-16F	259254-16F	" 48				UY128GAS #10
	256	" 56	" 56	257093C56	257207-16F	259254-16F	" 56				
	264	" 64	" 64	257093C56	257207-16F	259254-16F	" 64				
500-02BC 500-02BC/M	348	257518-48	257092C48	257206-16F	259200-16F	257468-48	257550E91	257553	257551B	25756S	UY128GAS #9
	356	" 56	" 56	257094C56	257207-16F	259254-16F	" 56				UY128GAS #10
	364	" 64	" 64	257094C56	257207-16F	259254-16F	" 64				

缝纫组合件 表 (5)

GAUGE PARTS LIST (5)



形式 MACHINE TYPE /SEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE
500-05BA 500-05BA/M	224	257517-24	257049A24	257220-16F	257266-16F	257327A24	257550E91	257553	257551B	25756S	UY128GAS #3
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257330A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257331A56					
	364	" 64	" 64			" 64	257550-91				
500-05BB 500-05BB/M	224	257517-24	257049A24	257220-16F	257266-16F	257327A24	257550E91	257553	257551B	25756S	UY128GAS #9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257330A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257331A56					
	364	" 64	" 64			" 64	257550-91				
500-05SA 500-05SA/M	224	257517-24	257049A24	257220-16F	257266-16F	257327A24	257550E91	257553	257551B	25756S	UY128GAS #9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257330A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257331A56					
	364	" 64	" 64			" 64	257550-91				
500-05SB 500-05SB/M	224	257517-24	257049A24	257220-16F	257266-16F	257327A24	257550E91	257553	257551B	25756S	UY128GAS #9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257330A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257331A56					
	364	" 64	" 64			" 64	257550-91				

缝纫组合件 表 (6)

GAUGE PARTS LIST (6)



形式 MACHINE TYPE /SEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE
500-05CA 500-05CA/M	224	257517-24	257049A24	257220-16F	257266-16F	257327A24	257550E91	257553	257551B	25756S	UY128GAS #9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257330A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257331A56					
	364	" 64	" 64			" 64	257550-91				
500-05CB 500-05CB/M	224	257517-24	257049A24	257220-16F	257266-16F	257327A24	257550E91	257553	257551B	25756S	UY128GAS #9
	232	" 32	" 32			" 32					
	240	" 40	257050A40	257221-16F	257267-16F	257328A40					
	248	" 48	" 48			" 48	257550-91				
	256	" 56	257052A56	257222-16F	257268-16F	257329A56					
	264	" 64	" 64			" 64					
	348	257518-48	257051A48	257221-16F	257267-16F	257330A48	257550E91				
	356	" 56	257053A56	257222-16F	257268-16F	257331A56					
	364	" 64	" 64			" 64	257550-91				

缝纫组合件 表(7)

GAUGE PARTS LIST (7)



形式 MACHINE TYPE /SEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE
500-06BA	232	257517-32	257044A32	257214-16F	257260-16F	257337A32	257550-91	257553	257551B	25756S	UY128GAS #9
	240	" 40	257045A40	257215-16F	257261-16F	257338A40					
	248	" 48	" 48	257047A56	257216-16F	257262-16F					
	256	" 56	" 56	257048A56	257215-16F	257261-16F					
	264	" 64	" 64	257049A56	257216-16F	257262-16F					
	348	257518-48	257046A48	257215-16F	257261-16F	257339A48					
	356	" 56	257048A56	257216-16F	257262-16F	257341A56					
500-07BA	364	" 64	" 64	257049A56	257216-16F	257262-16F	257550-91	257553	257551B	25756S	UY128GAS #10
	232	257517-32	257044B32	257214-16F	257260-16F	257337A32					
	240	" 40	257045B40	257215-16F	257261-16F	257338A40					
	248	" 48	" 48	257047B56	257216-16F	257262-16F					
	256	" 56	" 56	257048B56	257215-16F	257261-16F					
	264	" 64	" 64	257049B56	257216-16F	257262-16F					
	348	257518-48	257046B48	257215-16F	257261-16F	257339A48					
500-07BB	356	" 56	257048B56	257216-16F	257262-16F	257341A56	257550-91	257553	257551B	25756S	UY128GAS #10
	364	" 64	" 64	257049B56	257216-16F	257262-16F					
	240	257517-40	257084B40	257206-16F	259209-16F	257480-40					
	248	" 48	" 48	257084B40	257207-16F	259210-16F					
	356	257518-56	257095B56	257206-16F	259209-16F	257461-56					
	364	" 64	" 64	257095B56	257207-16F	259210-16F					
	240	257517-40	257084C40	257206-16F	259209-16F	257160-48					
500-08AB	248	" 48	" 48	257084C40	257207-16F	259210-16F	257550-91	257553	257551B	25756S	UY128GAS #9
	356	257518-56	257095C56	257206-16F	259209-16F	257461-56					
	364	" 64	" 64	257095C56	257207-16F	259210-16F					
	240	257517-40	257084C40	257206-16F	259209-16F	257160-48					
	248	" 48	" 48	257084C40	257207-16F	259210-16F					
	356	257518-56	257095C56	257206-16F	259209-16F	257461-56					
	364	" 64	" 64	257095C56	257207-16F	259210-16F					

缝纫组合件 表(8)

GAUGE PARTS LIST (8)



形式 MACHINE TYPE /SEC.	缝样 GAUGE	针留 NEEDLE HOLDER	针板 NEEDLE PLATE	主送布牙 MAIN FEED DOG	差动送布牙 DIFF. FEED DOG	压脚 PRESSER FOOT	弯杆 LOOPER	护针(前) NEEDLE GUARD FRONT	护针(后) NEEDLE GUARD REAR	喂针 SPREADER	针 NEEDLE
500-21BA	356	257501C58	257022A56	257207-16F	257259-16F	257466-56	257550A91	257553	257551B	25756S	UY128GAS #10
	364	" 64	" 64			" 64					
500-21BB	356	257501C56	257022B56	257207-16F	257259-16F	257466-56	257550A91	257553	257551B	25756S	UY128GAS #10
	364	" 64	" 64			" 64					
50082AB/M	224	257517-24	257119-24	257206-16F	257223-16F	257460-24	257550E91	257553	257551B	25756S	UY128GAS #10
	240	" 40	" 40			" 40					
	248	" 48	" 48			" 48					
	356	257518-56	257120-56			257461-56					
	364	" 64	" 64			" 64					
	240	257517-24	257119-24			257460-24					
	248	" 48	" 48			" 48					

500N系列子型号规格表

500N系列



用途	子型号	针数 (根)	针数 (根)	针距(mm)	最大针 脚长 (mm)	差动比	压脚抬升量 (mm)	最高旋转数 (rpm)	备考
基本缝纫用	500-01CB	2	4	2.4-3.2-4-4.8-5.6-6.4	4.4	0.5~1.3	- 6.3 -	6.000	
		3	5	4.6-5.6-6.4			5		
松紧带滚边用	500-02BB	2	4	2.4-3.2-4-4.8-5.6-6.4	4.4	0.5~1.3	- 6.3 -	6.000	
		3	5	4.6-5.6-6.4			5		
绷盖缝用	500-03DB	2	4	4-4.8-5.6-6.4	4.4	0.5~1.3	- 6.3 -	6.000	
		3	5	4.8-5.6-6.4			5		
缝花边松紧带用	500-05CB	2	4	2.4-3.2-4-4.8-5.6-6.4	4.4	0.5~1	- 6.3 -	5.500	< mm 5.000
		3	5	4.6-5.6-6.4			5		
缝花边用	500-07BB	2	4	3.2-4-4.8-5.6-6.4	4.4	0.5~1.3	- 6.3 -	5.000	
		3	5	4.8-5.6-6.4			5		
下摆折缝用	500-06BB	2	4	3.2-4-4.8-5.6-6.4	4.4	0.5~1.3	- 6.3 -	6.000	
		3	5	4.8-5.6-6.4			5		

※差动比使用1:1.3以上时,请将主送布牙运动量设定在3.2mm以下。

针脚形式 602, 605

干燥时重量 41.5Kg

使用的针 UY128GAS #9S
UY128GAS #10S总重量 47.5Kg
UY128GAS #10S

整机尺寸(WxDxH) W: 495mm D: 2801mm H: 414mm

噪音值 n=5.400rpm: Lpa≤82.0dB
DIN 45635 48A-1 遵循